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LOC
A1DIST
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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B2	REVISED PER ECO-11-005150	31MAR2011	RK	HMR
	B3	OBSOLETE LOOSE PIECE 927872-4	09MAY2024	KMD	SCK

Technical drawing of a contact assembly showing dimensions and tolerances:

- Overall length: 19.5 max.
- Distance from left end to first contact point: 9.65_{-0.3}
- Distance between contact points: 3.5±0.3
- Distance from second contact point to end: 6.5 max.
- Distance from left end to start of contact points: 3±0.1
- Distance from left end to center of contact points: 2.13±0.15
- Distance between contact points: 5
- Distance from center of contact points to end: 5±0.3
- Distance from end to contact point: 3.8±0.3
- Distance from end to contact point: 0.5 max.
- Distance from end to contact point: 0.32±0.04
- Distance from end to contact point: 0.5 max.

A-A
10:1

Cross-section A-A of the contact assembly showing dimensions:

- Width: 2.15
- Radius: R0.35±0.1
- Height: 2.25

B-B
10:1

Cross-section B-B of the contact assembly showing dimensions:

- Width: 2.6
- Radius: R0.75±0.1
- Height: 2.5

WIRE SIZE RANGE: 0.2 - 0.5mm²
 Drahtgrößenbereich: 0.2 - 0.5mm²

Technical drawing of a contact assembly showing dimensions and tolerances:

- Distance from left end to contact point: 4.1_{-0.15}
- Distance from left end to contact point: 2.7±0.15
- Distance from left end to contact point: 0.15 min.
- Section lines A-A and B-B are indicated.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN J. Widder 11SEP1984

CHK Herth 12SEP1984

APVD -

PRODUCT SPEC

108-18053

APPLICATION SPEC

114-18079

WEIGHT -

CUSTOMER DRAWING

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±	±0.2
1 PLC	±	
2 PLC	±	
3 PLC	±	
4 PLC	±	°
ANGLES	±	
FINISH	-	

MATERIAL

-

FINISH

-

NAME

TE Connectivity

JUNIOR-TIMER CONTACT

Junior-Timer Kontakt

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

00779

C=927871

SCALE 5:1

SHEET 1 OF 1

REV B3

1470-19 (3/11)