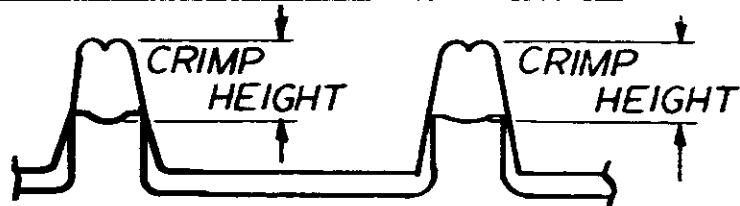
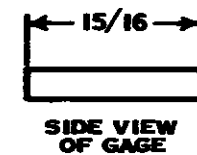
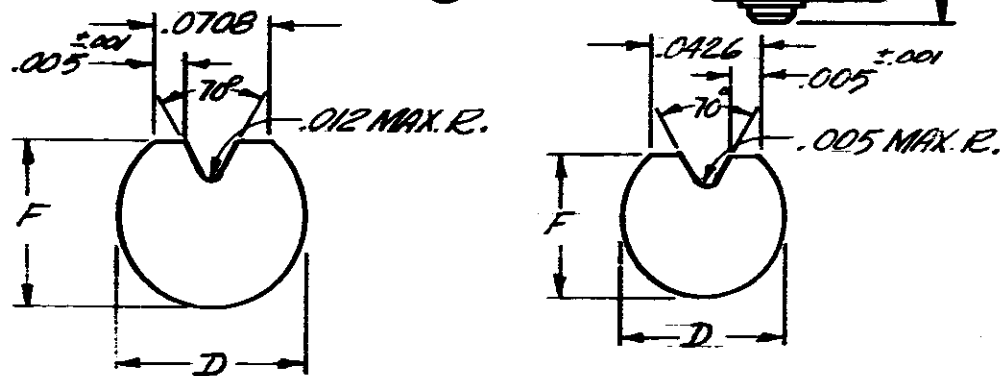
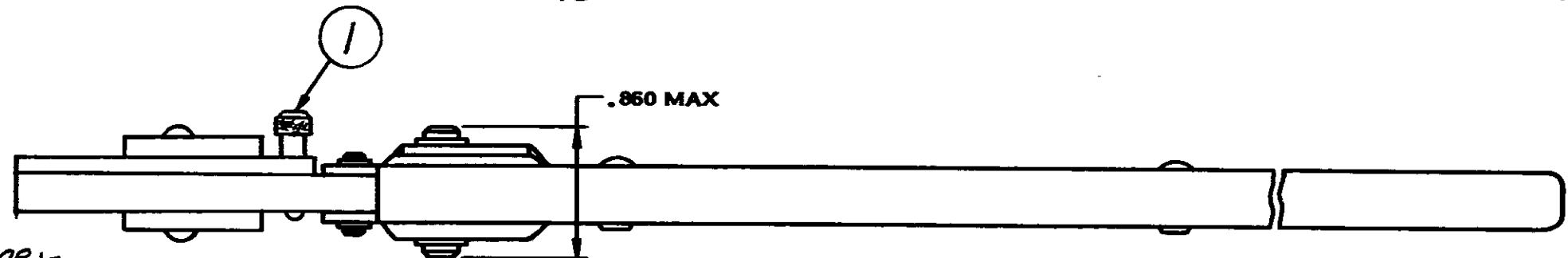
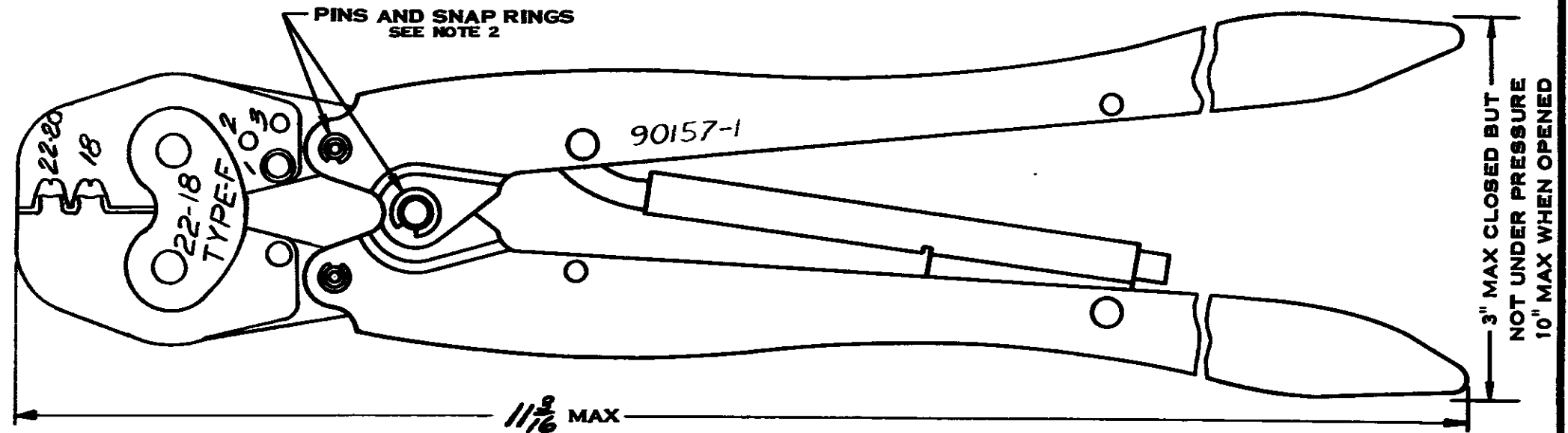


WIRE CRIMP				TERMINAL CRIMP HEIGHT
CRIMP SYMBOL	DIM	GO	NO GO	
22-20	F	.0369	.0409	.0460
	D	.0492	.0520	.0398
18	F	.0449	.0489	.0534
	D	.0550	.0581	.0491



INSULATION CRIMP				TERMINAL CRIMP HEIGHT
CRIMP SYMBOL	DIM	GO	NO GO	
22-20	F	.0989	.1209	#
	D	.1116	.1313	#
18	F	.0989	.1209	#
	D	.1116	.1313	#



INSULATION CRIMPS CRIMP SYMBOLS 22-20 & 18 WIRE CRIMPS CRIMP SYMBOLS 22-20 & 18
ENLARGED END VIEWS OF GAGES

SUGGESTED GAGE DESIGN

REVISION RECORD				NUMBER
LTR	REVISION	DR	CHK	
A1	REVISED PER ECR-24-205724	GV	CM	90157
A	REVISED PER ECR-18-007421	GK	CM	
0-1	Loc M was R	PR	12/16/66	

- CRIMP GAGE DIMENSIONS APPLY WHEN TOOL IS CLOSED OR BOTTOMED BUT NOT UNDER PRESSURE.
- FOR REPLACEMENT OF PARTS SUCH AS PINS AND SNAP RINGS. ORDER REPAIR KIT NO. 125218-4.
- FOR REPLACEMENT OF PARTS OTHER THAN PINS AND SNAP RINGS. TOOL IS TO BE RETURNED TO AMP INC., HARRISBURG, PENNA. TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.
- FOR TOOL USAGE. SEE INSTRUCTION SHEET NO. 7197.
- HAND TOOL CAN BE CHECKED BY MEASURING TERMINAL CRIMP HEIGHT.
- GAGE DIMENSIONS ARE MEASURED WITH INSULATION ADJUSTMENT PIN IN #1 POSITION.

1	39207	PIN-ADJUSTMENT	1
NO. REQD	NUMBER	NAME	ITEM NO.
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DR C.J. Berkanstok 11-29-66	MATERIAL-STEEL FINISH-BLACK OXIDE WEIGHT- / LBS. 3 OZ.	TE Connectivity	
CHK D. Dimes 12/16/66	WIRE - RANGE - INSULATION - - -	CLASS - - -	
APP D. Dimes 12/16/66	TOLERANCE EXCEPT AS NOTED - - -	SCALE - - -	LOC M B
NAME DOUBLE ACTION HAND TOOL		NO 90157	REV A1

CUSTOMER DRAWING

DIMENSIONS IN INCHES DO NOT SCALE PRINT