

87 N REV PER ECN 2-9591 JF 8-24-73 P1 REVISED QTH, R788 in 10/94
P REV PER ECN 2-9958 JF 8-13-73 P REVISED PAY R2203 in 8/94

BU UPD 000000 TOLING 4-26-84 35/289
ECN R6199 JEF/16 4-10-85
COMA F.H.C.

REV PER ECN 1-7570 5-19-70
M. REV PER ECN 1-7075 7-16-70

APPLICATOR PARTS LIST				MINIATURE QUICK CHANGE APPLICATOR END FEED				AMP INCORPORATED HARRISBURG, PENNA.			
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	TYPE CODE	TERMINALS	CRIMPING DATA	
1	WIRE CRIMPER	1	690125-1	43	WASHER-LAMINATED	1	690125-1	PROD	60290	TO APPLY TERMINAL	
2	SPACER - INSULATION	1	690550-1	44	RAM	1	690550-1	IN DIR	60455		
3	INSULATION CRIMPER	1	690191-1	45	PLUG-NYLON	1	690191-1	W.O.	60923		
4	PIN - CRIMPER	1	690106-3	46	BLOCK-INS. ADJ.	1	690106-3			CRIMP HEIGHT WIRE SIZE	
5	SHEAR BLADE SPACER	1	238009-1	47	SCREW-SHOULDER	1	690106-3			.073 1-#14	
6	HOLD DOWN	1	690106-3	48	SCREW-SHOULDER	1	690106-3			.068 2-#18	
7	SHEAR BLADE	1	690612-1	49	CAM	1	690501-1			.064 #16	
8	ANVIL	1	240694-3	50	CRIMPER BOLT	1	690322-1			.058 #18	
9	FRONT SHEAR PLATE	1	690552-2	51	SCREW DRIVE #2x19 L6	2	21017-2			CRIMP SIZE TYPE FEED	
10	SHEAR PLATE SPACER	1	469488-1	52	PLATE IDENTIFICATION	1	461264-1			WIRE .110 F .560	
11	REAR SHEAR PLATE	1	690631-1	53	LEVER-TERMINAL	1	240634-1			INSULATION RANGE WIRE RANGE	
12	HOLD DOWN SPRING	1	690631-1	54	FEED FINGER	1	690532-1			.090 - .140 #18 - #14	
13	SPRING SPACER	1	690631-1	55	FEED FINGER SPRING	1	240638-1			EXPLODED VIEW SET UP GAGE	
14	HOLD DOWN SPACER	1	690631-1	56	FEED FINGER PIN	1	240624-1			A-6090 679108-1	
15	SPRING - FEED RETURN	1	690125-1	57	FEED ARM	1	690529-1			REMARKS	
16	ANCHOR - SPRING	1	238008-1	58	HOUSING	1	690553-1			Post Feed AMP-O-Lectric	
17	FRONT - STRIP GUIDE	1	690531-2	59	CAP	1	240621-1				
18	REAR - STRIP GUIDE	1	690530-2	60	WEAR PLATE	1	690648-1				
19	DRAG - STOCK	1	240696-2	61	ROD-FEED	1	690649-1				
20	DRAG LEVER	1	240636-1	62	ROLLER-CAM	1	240658-1				
21	DRAG SPRING	1	240636-1	63	PIN-CAM ROLLER	1	240659-1				
22	PLATE - STRIP HOLD	1	690528-1	64	SCREW-ADJ.	1	240632-1				
23	STRIP GUIDE PLATE	1	690528-1	65	BLOCK-PIVOT	1	240629-1				
24	BASE BLOCK	1	690555-1	66	LEVER-INTERMEDIATE	1	240630-1				
25	BASE PLATE	1	690554-1	67	BUSHING	1	240633-1				
26	STRIPPER	1	690634-1	68	SHAFT-PIVOT	1	240626-1				
27	RETAINING PLATE	1	690634-1	69	PLATE ADJ.	1	240628-1				
28	SHOULDER SCREW	1	690634-1	70	HEX NUT	1	376926				
29	ANCHOR SPACER	1	690634-1	71	SPACER	1	690517-1				
30	SPACER - BASE BLOCK	1	690634-1	72	Spring Assist	2	690603-1				
31	Shear Blade - Side	1	690549-5	73	Terminal Lift	1	690636-1				
32	Shear Block - Side	1	690551-1	74	Bushing - Term. Lift	1	690641-1				
33	Strip Guide Spacer	1	690610-3	75	Spring - Term. Lift	1	690615-1				
34	POST-RAM	1	690125-1	76	Shear-Block Support	1	690729-1				
35	SPRING WASHER	1	690125-1	77	GUARD, CHIP	1	469487-1				
36	DISC-WIRE	1	690125-1	78	GUARD, ASST	1	469487-1				
37	DISC-INSULATION	1	690125-1	79	GUARD, ASST	1	469487-1				
38	SPRING-COMPRESSION	2	690170-1	80	GUARD, ASST	1	469487-1				
39	RAIL STEEL	2	690170-1	81	GUARD, ASST	1	469487-1				
40	DISC SPACER	1	690125-1	82	GUARD, ASST	1	469487-1				
41	WASHER RAM	1	690125-1	83	GUARD, ASST	1	469487-1				

THIS APPLICATOR IS TO BE USED ON
MACH. SERIAL NO. 67
MACH. PARTS LIST 565435-5
APPL. SERIAL NO. DATE SHIPPED
CUSTOMER NAME AND ADDRESS
APPLICATOR NUMBER REV S 686327-2 1 of 1
DESIGNED
CHKD
APPROV
SHEET
FOR HARDWARE USE 687014-2