

46

AMP 1281-2 (6/85)

46

APPLICATOR PARTS LIST

TYPE
MINIATURE QUICK CHANGE APPLICATOR
SIDE FEED Mod. III
Amp Lok

AMP INCORPORATED
HARRISBURG, PENNA.

TYPE CODE
☐ PROD
☐ IN DIR
☐ W.O.

O.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA				TERMINALS
1	WIRE CRIMPER 453820-2	1	238020-2	43	WASHER-LAMINATED	1	690125-1	TO APPLY TERMINAL				60535
2	CRIMPER SPACER	1	690407-3	44	RAM	1	238016-1	AMP-Lok				Rev. Reel
3	INSULATION CRIMPER 238019-2	1	238019-1	45	PLUG-NYLON	1	690191-1	PAD LETTER	CRIMP HEIGHT	WIRE SIZE	of 42859	
4	CRIMPER SPAC. BLOCK	1	238011-3	46	BLOCK-INS. ADJ.	1	690402-3	A	.044	1 #18		
5	SHEAR DEPRESSOR-FRONT 692930-9	1	690539-1	47	SCREW-SHOULDER 22353-8	1	690117-1	B	.038	1 #20	350753	
6	SHEAR DEPRESSOR-REAR			48	CAM	1	690602-2	C	.036	1 #22		
7	DEPRESSOR SPACER-REAR	1	5-240641-8	49	CRIMPER BOLT 7-21002-9	1	690323-1	D				
8	ANVIL	1	690512-2	50	LUBRICATOR ASSY.	1	465184-6	CRIMP	SIZE	TYPE	FEED	
9	FLOAT-SHEAR-FRONT 454276-1	1	690510-1	51	SYNTHETIC OIL	1	22014-1	WIRE	.070	F		
10	SHEAR HOLDER-FRONT	1	690459-1	52	LEVER-TERMINAL	1	690544-1	INSUL.	.100	0	.350	
11	SHEAR STOP	1	690461-1	53	FEED FINGER	1	690541-1	INSULATION RANGE		WIRE RANGE		
12	SHEAR SPRING 5-22280-0	1	238007-1	54	FEED FINGER SPRING 691499-1	1	240638-1	.050 - .115		#22 - #18		
13	FLOAT-SHEAR-REAR			55	FEED FINGER PIN	1	690545-1	EXPLODED VIEW		SET UP GAGE		
14	SHEAR HOLDER-REAR			56	FEED PAWL	1	690542-1	A-6033-5, -6		679130-1		
15	SHEAR PLATE-REAR			57	Cotter Pin 5/16 Dia.	1	762842-0	REMARKS:				
16	CHIP GUARD-FRONT 691667-1	1	690467-1	58	HOUSING 458009-1	1	690473-1	Pre-Feed AMP-O-Lectric only				
17	CHIP GUARD-REAR			59	CAP	1	240767-1					
18	TERMINAL HOLDER	1	690426-1	60	WEAR PLATE	1	240846-1					
19	STRIPPER 691353-2	1	690516-1	61	ROD-FEED 454398-2	1	240847-1					
20				62	ROLLER-CAM	1	240658-1					
21	SPRING-FEED RETURN 3-22288-0	1	690427-1	63	PIN-CAM ROLLER 240659-3	1	240659-1					
22	ANCHOR-SPRING	1	690564-1	64	SCREW-ADJ.	1	240632-1					
23	FRONT STRIP GUIDE 690438-1	1	690543-1	65	BLOCK-PIVOT	1	690538-1					
24	REAR STRIP GUIDE 2-690504-4	1	690440-1	66	LEVER-INTERMEDIATE	1	690537-1					
25	DRAG-STOCK 240792-5	1	240792-1	67	BUSHING	1	240633-1					
26	DRAG RELEASE LEVER	1	690546-1	68	SHAFT-PIVOT	1	240626-1					
27	DRAG SPRING 1-22284-1	2	690505-1	69	PLATE ADJ. 240628-1	1	238008-1					
28	SHOULDER SCREW			70	HEX NUT 22594-8	1	276926					
29	STRIP GUIDE PLATE 690548-2	1	690566-1	71	SPACER	1	690517-1					
30	BASE BLOCK	1	690430-1	72	Spring Assist	2	690603-1					
31	SCREW BLOCK	1	690431-1	73								
32	ADJ. SCREW	1	690432-1	74	DEPRESSOR SPACER	1	690407-1					
33	BASE PLATE	1	690429-1	75	Strip Guide Cover 454377-1	1	690621-1					
34				76								
35	POST-RAM	1	690212-1	77								
36	SPRING WASHER 22480-5	1	690433-1	78	GUARD (WINDOW)	REF	455749-1					
37	DISC-WIRE 9-690692-9	1	5-690111-0	79	GUARD	1	690751-1					
38	DISC-INSULATION	1	690142-1	REV. REVISION RECORD								
39	SPRING-COMPRESSION	2	690170-1	DATE								
40	BALL STEEL 23241-6	2	690169-1	BY								
41	DISC SPACER			ECN								
42	WASHER RAM 690124-1	1	690434-1	T2	0150- -99	4-99	JES	INACTIVE				
				T1	0150-6785-96	10-96	ANY					
CAGE CODE 00779								CUSTOMER AND ASSEMBLY DRAWING				
APPLICATOR NUMBER								REV.	T2		686212-5	SHEET 1 OF 1
								RESTRICTED TO				