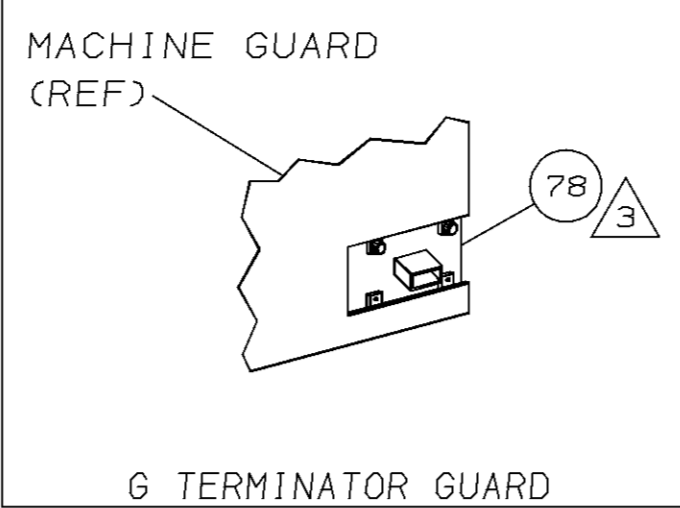


PART NUMBER	REV	FIRST USED
680154-3	D	354500-1



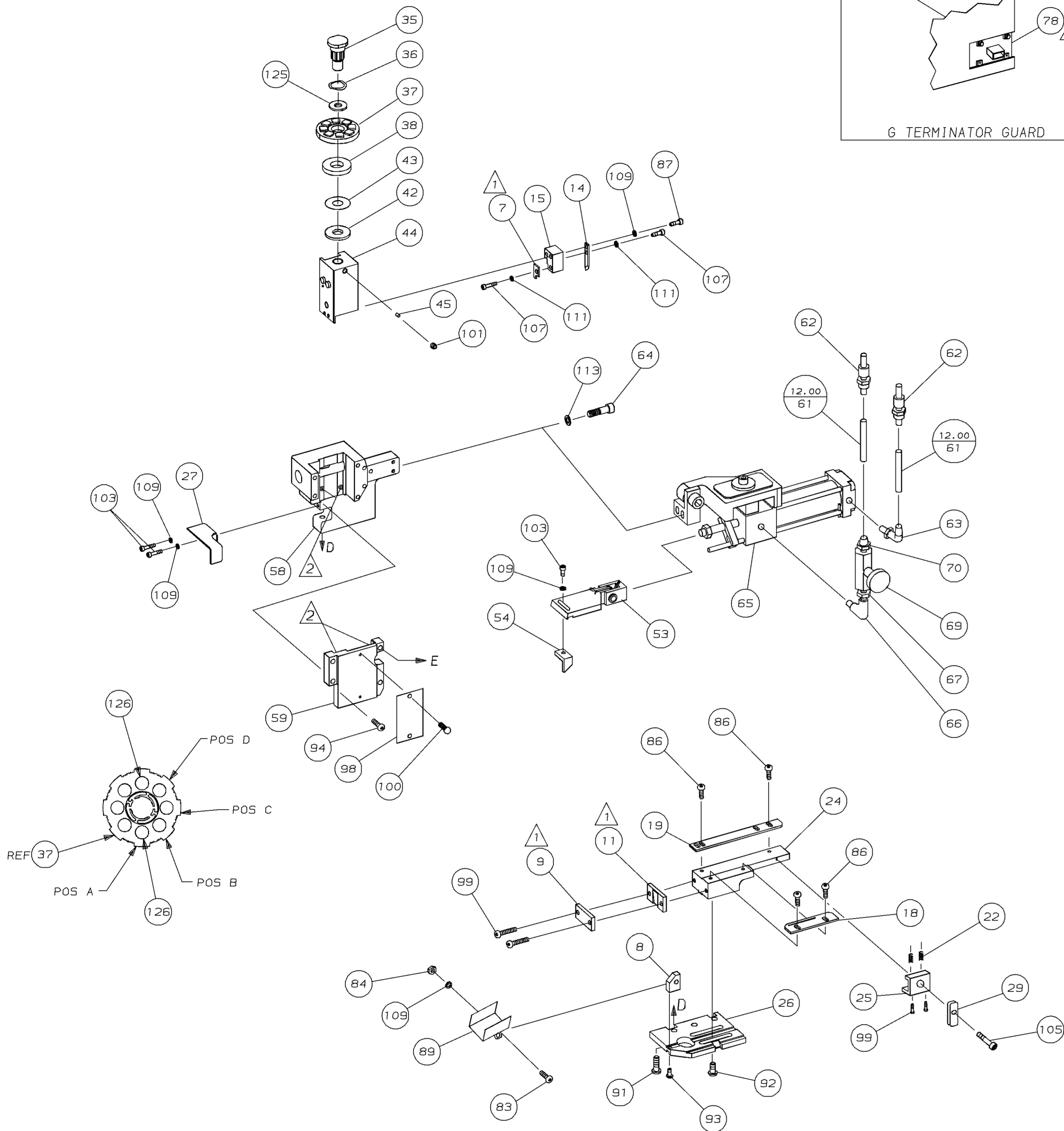
TERMINAL NAME:
.187/.250 FASTON™ TAB

63836			
63835			

TERM APPL SPEC -

CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	-	-	
B	NOT	USED	
C	NOT	USED	
D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	-	-	-
INSUL	-	-	-
FEED	APPL INST	SET UP GAGE	LAYOUT
.310	408-8039	458638-1	L1635
WIRE STRIP LENGTH -			

-3	BENCH MODEL G	AIRFEED
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- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 ITEM NOT SHOWN.

					129
					128
					127
2	-	C	354779-2	PIN, WIRE DISC (.3000)A	126
1	-	A	986950-1	WASHER, FLAT PRECISION	125
					124
					123
					122
1	-	C	356118-1	LOOSE PIECE KIT	121
					120
					119
					118
					117
					116
					115
					114
2	-	A	21024-5	WASHER, LOCK (NO. 10) FEED	113
					112
2	-	A	21024-3	WASHER, LOCK (NO. 6) SLUG BLD	111
					110
6	-	A	21024-4	WASHER, LOCK (NO. 8) ST GUIDE	109
					108
2	-	A	1-21000-9	SCR, SHC (6-32x.38) SLUG BLADE	107
					106
1	-	A	22353-8	SCR, SHLD (Ø.187x.25) DRAG LEVER	105
					104
3	-	A	2-21000-6	SCR, SHC (8-32x.38) FEED HOLDER	103
					102
1	-	A	21009-2	SCR, SKT SET (1/4-20x.25)RAM	101
2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
4	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	-	B	461264-1	PLATE, IDENTIFICATION	98
					97
					96
					95
4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	94
1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	-	A	3-21002-3	SCR, BHC (1/4-20x.50) ST GD PL	92
3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HSG	91
					90
1	-	B	224747-1	CHUTE, PRODUCT	89
					88
2	-	A	3-21000-0	SCR, SHC (8-32x.88) SLUG BLADE	87
7	-	A	2-21002-1	SCR, BHC (8-32x.38) STRIP GUIDE	86
					85
1	-	A	21018-6	NUT, HEX (8-32)	84
1	-	A	2-21002-3	SCR, BHC (8-32x.62) CHUTE	83
					82
					81
					80
					79
					78
1	-	A	189437-1	INSERT, GUARD	77
					76
					75
					74
					73
					72
					71

					70
					69
					68
					67
1	-	A	22304-1	NIPPLE, HEX 1/8NPTx1/8NPT	66
1	-	A	22306-1	ELBOW, STREET 1/8NPTx1/8NPT	65
1	-	C	224800-1	AIR FEED ASSY	64
2	-	A	4-21000-1	SCR, SHC (10-32x1.50) AIR ASSY	63
1	-	A	983427-6	ELBOW, SWIVEL 1/8NPT - 1/4 T	62
2	-	A	23238-1	QUICK DISCONNECT	61
24.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	60
					59
1	-	C	454220-1	CAP, RAM	58
1	-	D	356078-1	HOUSING	57
					56
					55
					54
1	-	B	224716-1	PAWL, FEED	53
1	-	B	461062-1	FEED FINGER ASSY	52
					51
					50
					49
					48
					47
					46
1	-	A	690191-1	PLUG, NYLON	45
1	-	C	356082-1	RAM	44
1	-	A	690125-1	WASHER, LAMINATED	43
1	-	A	690124-1	WASHER, RAM	42
					41
					40
					39
1	-	A	690223-2	SPACER, INSULATION DISC	38
1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	-	A	22480-5	WASHER, SPRING	36
1	-	B	690212-1	POST, RAM	35
					34
					33
					32
					31
					30
1	-	B	240793-1	LEVER, DRAG RELEASE	29
					28
1	-	B	356344-1	DEFLECTOR, TERMINAL	27
1	-	D	455676-1	PLATE, BASE	26
					25
1	-	C	224710-1	PLATE, STRIP GUIDE	24
					23
2	-	A	1-22284-0	SPRING, DRAG	22
					21
1	-	B	690754-9	DRAG, TERMINAL	20
1	-	B	454204-5	GUIDE, STRIP (REAR)	19
1	-	B	224715-1	GUIDE, STRIP (FRONT)	18
					17
1	-	B	356083-1	HOLDER, TOOL	15
1	-	B	356084-1	PILOT, TERMINAL	14
					13
					12
1	-	B	224708-1	PLATE, REAR SHEAR	11
					10
1	-	B	189683-1	PLATE, FRONT SHEAR	9
1	-	A	224748-1	BLOCK, MOUNTING	8
1	-	C	224707-1	BLADE, SLUG	7
					6
					5
					4
					3
					2
					1

QTY REQD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
PARTS LIST					

QTY REQD PER ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
PARTS LIST					

LOC
A
DIST
66

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED.		MATL	HT TR	FIN
2 PLC DEC ±.25		DR	3/24/95	APP
4 PLC DEC ±.4		R O WILSON	4-18-95	A J BEDDICK
ANGLES ±		CHK 4-12-95	REL 9/20/95	B. MORGAN
SURF TEXTURE: ✓		AMP Incorporated Harrisburg, PA 17105-3608		
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		NAME END FEED HDM APPLICATOR		
SCALE		MACHINE REF MINI APPL		
D		SHEET 1 OF 1		
D		REV D		

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