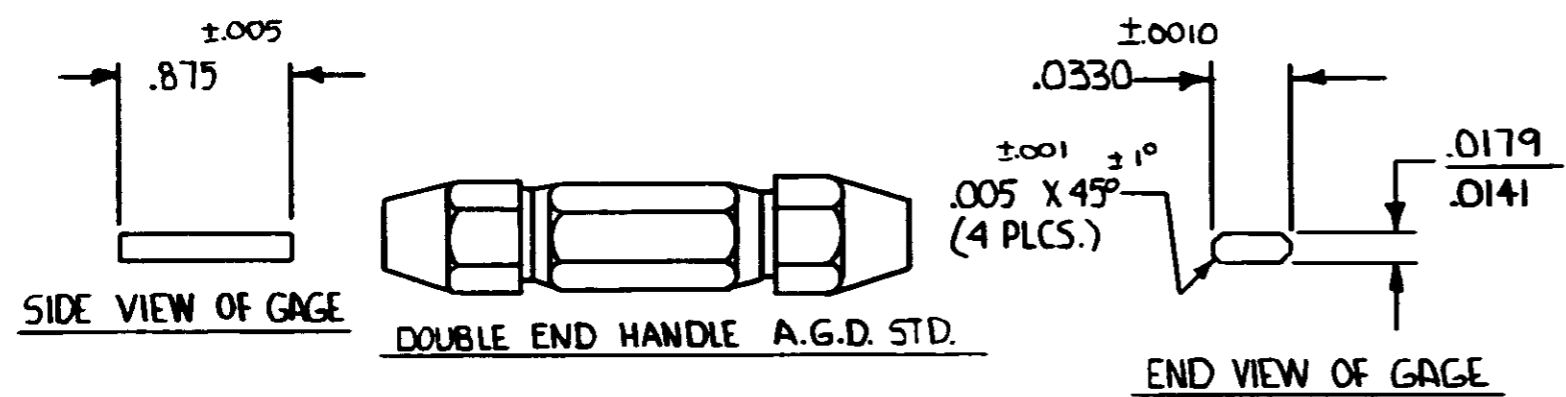


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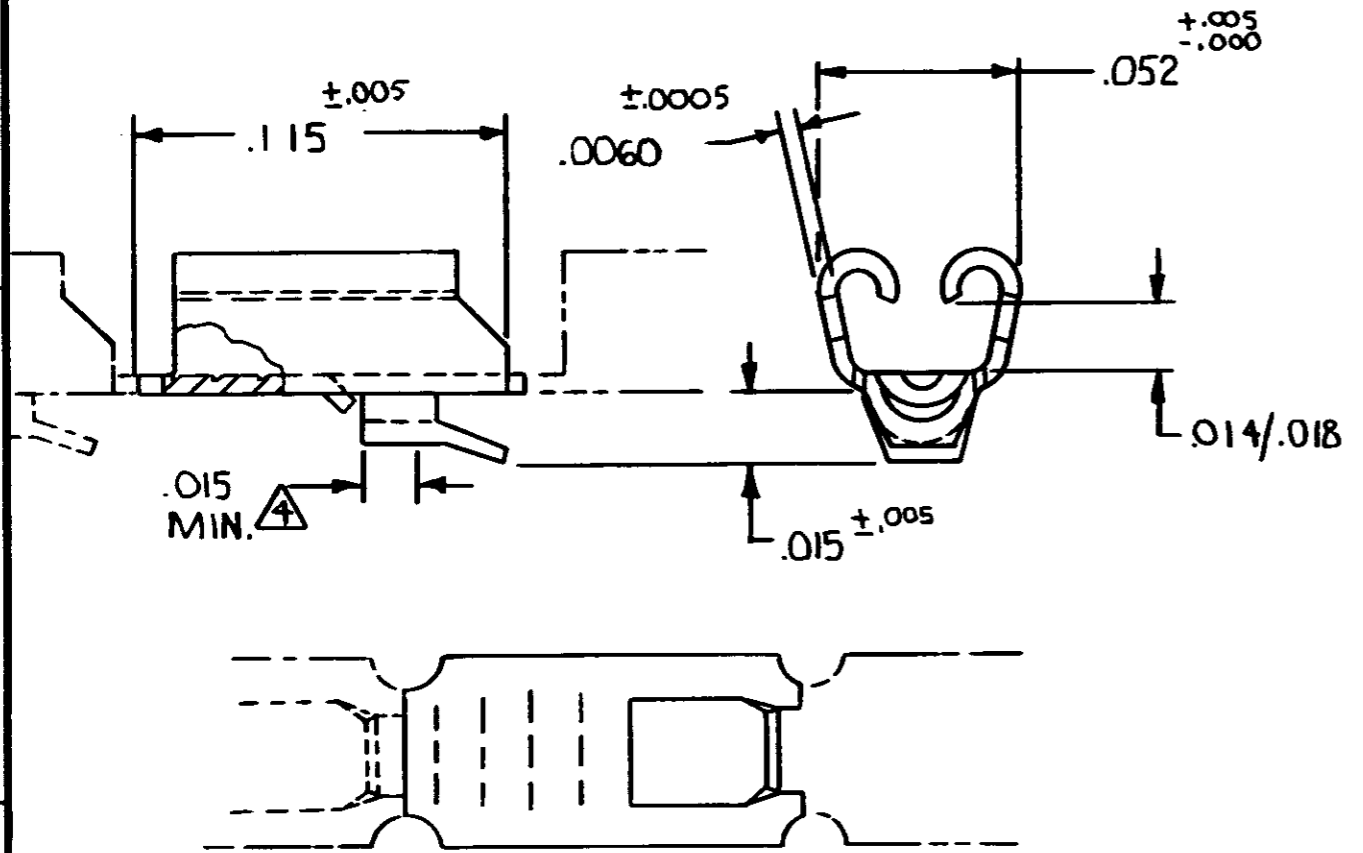
		REVISIONS				
P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
✓	✓		V	REV. & REDWN / WP 3908	8-2-78	<i>[Signature]</i>
✓	✓		V	REV PER ECN 5873	12/3/81	<i>[Signature]</i>
✓	✓		W	ADD NOTE 6 / AD0865	9/11/85	ES1 <i>[Signature]</i>
✓	✓		W	OBSOLETE 1--6 / AD1125	2/12/86	GS
✓	✓		Y	REV PER AD 1797	6-3-87	
✓	✓		Z	REACTIVATE 3-4, 3-5 & 3-6 PER ECN DF-2269 NF	10/13/89	GS



SUGGESTED GAGE DESIGN

NOTES

- GOLD PL. (MIL-G-4520A) TYPE II .000030 MIN. THK. OVER NICKEL PL. (QQ-N-290) .000030 MIN. THK.
 - TIN-NICKEL PL. .000030-.000050 THK.
 - INDIVIDUAL CLIP WEIGHS APPROX. 13 MILLIGRAMS.
 - NO FRACTURES PERMISSIBLE IN THIS AREA.
 - TIN PLATE (MIL-T-10727) TYPE II .000030 MIN THK
- ENGINEERING CONTROLLED
- 67042-1, -6, -7 SUPERSEDED BY 3-67042-4 3--5, 3--6 RESPECTIVELY.



WIRE SIZE	PLATING	AUTOMATIC TERM-POINT MACHINE	REEL FED SERVICE TOOL	REEL FED MANUAL SERVICE TOOL
28-30	PRE-TINNED	3-67042-5	3-67042-4	3-67042-6
	GOLD	67042-7	67042-2	67042-6
	TIN NICKEL	67042-6	67042-1	67042-7
		100,000 CLIPS/REEL	2500 CLIPS/REEL	100 CLIPS/REEL

OBSOLETE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±.008 ANGLES ±5°	CONTRACT NO. H	AMP INCORPORATED Harrisburg, Pa.	
DR <i>[Signature]</i> 8-2-78	NAME TERMI-POINT CLIP .022 X .036 SYSTEM		
CHK <i>[Signature]</i> 8-10-78	SIZE B CODE IDENT NO 00779 DRAWING NO 67042		
APPR <i>[Signature]</i> 8-10-78	SCALE 1:1 SHEET 11		
MATERIAL PHOS. BRONZE (QQ-B-750)	FINISH (SEE TABLE)		