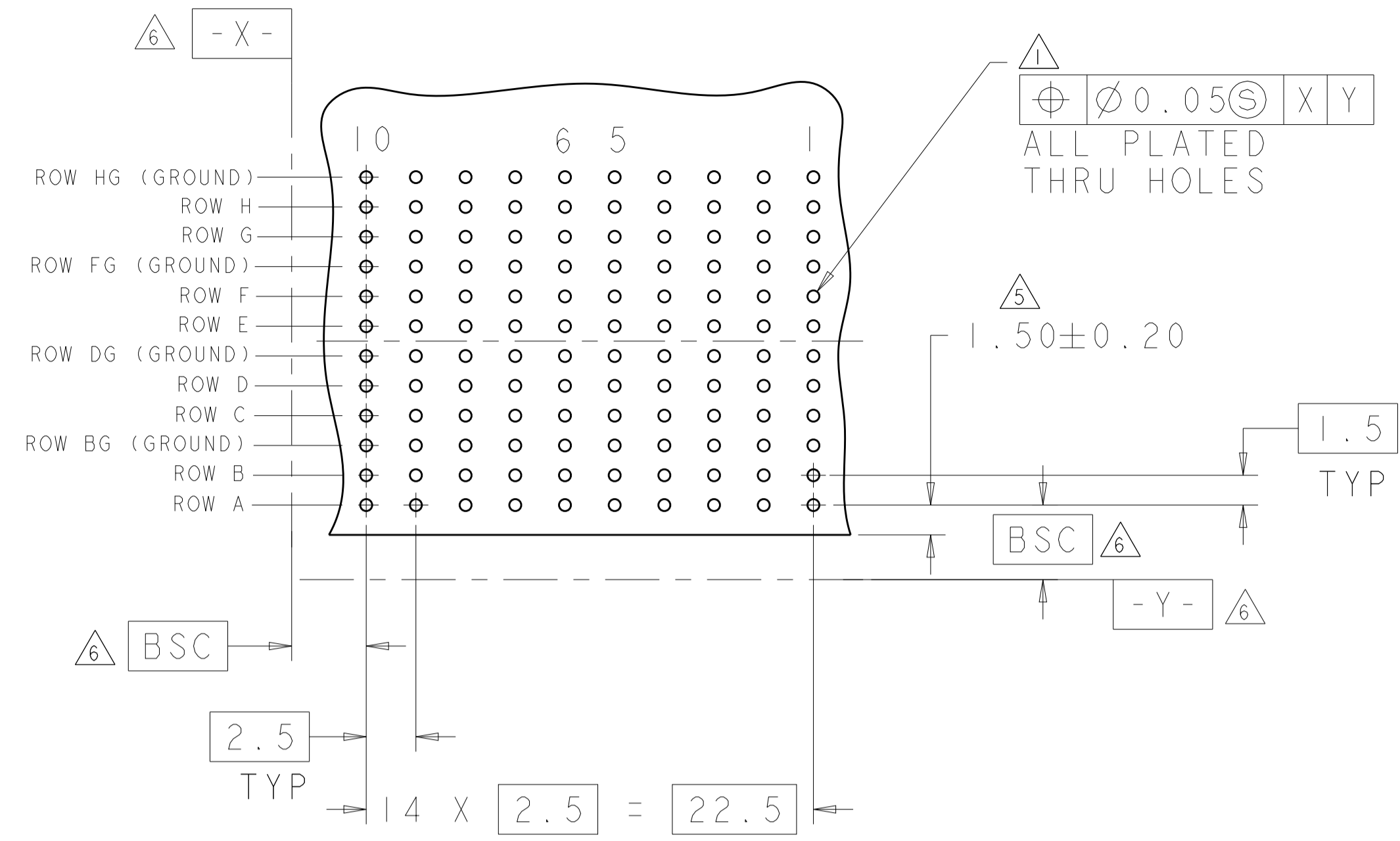
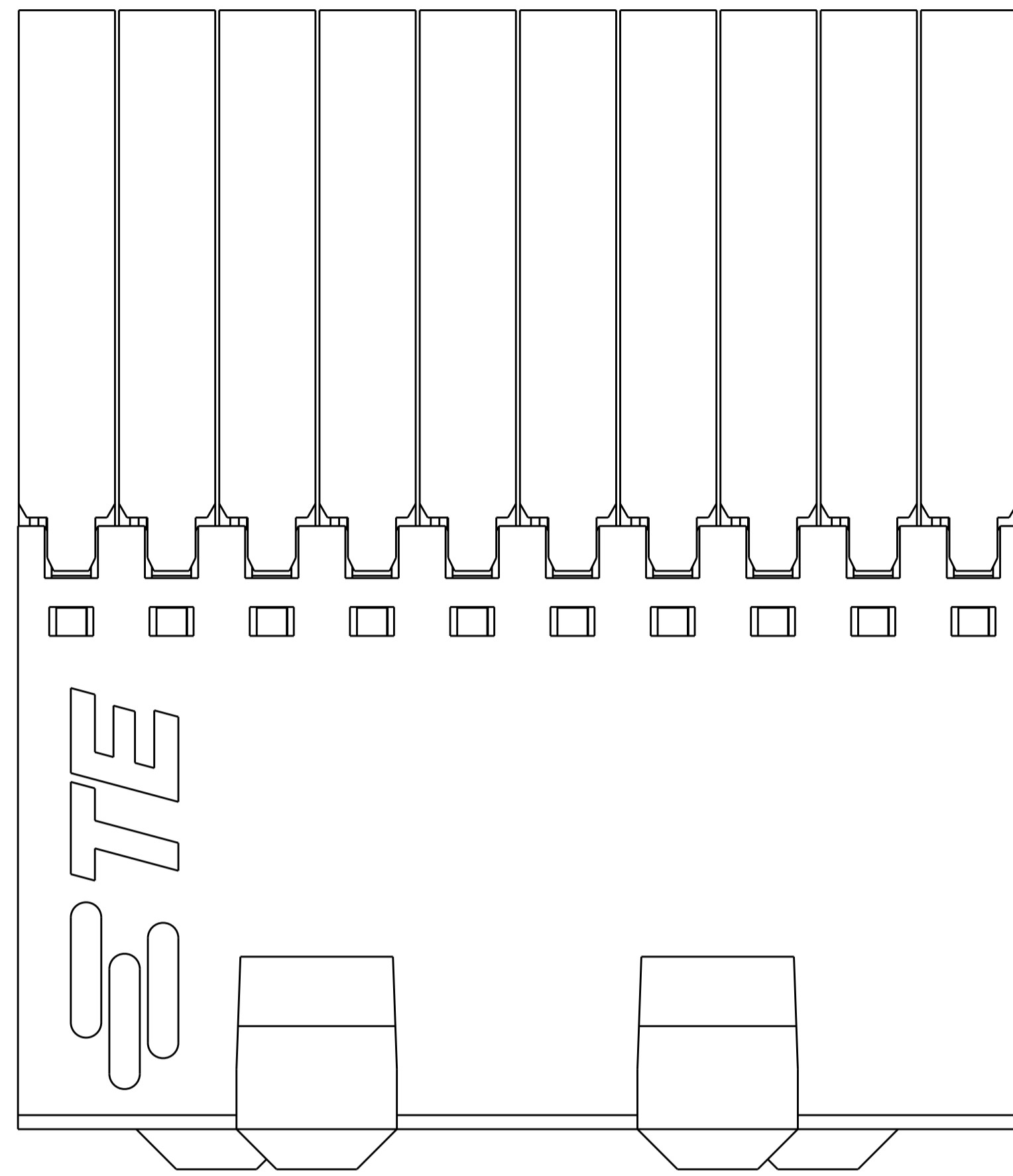
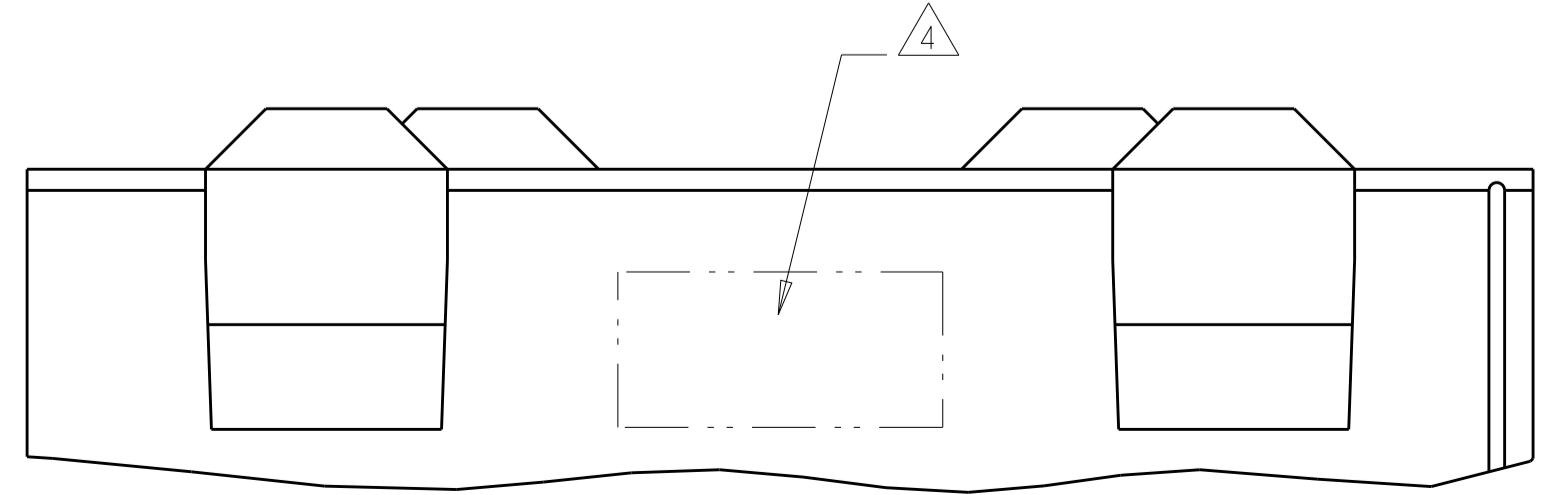
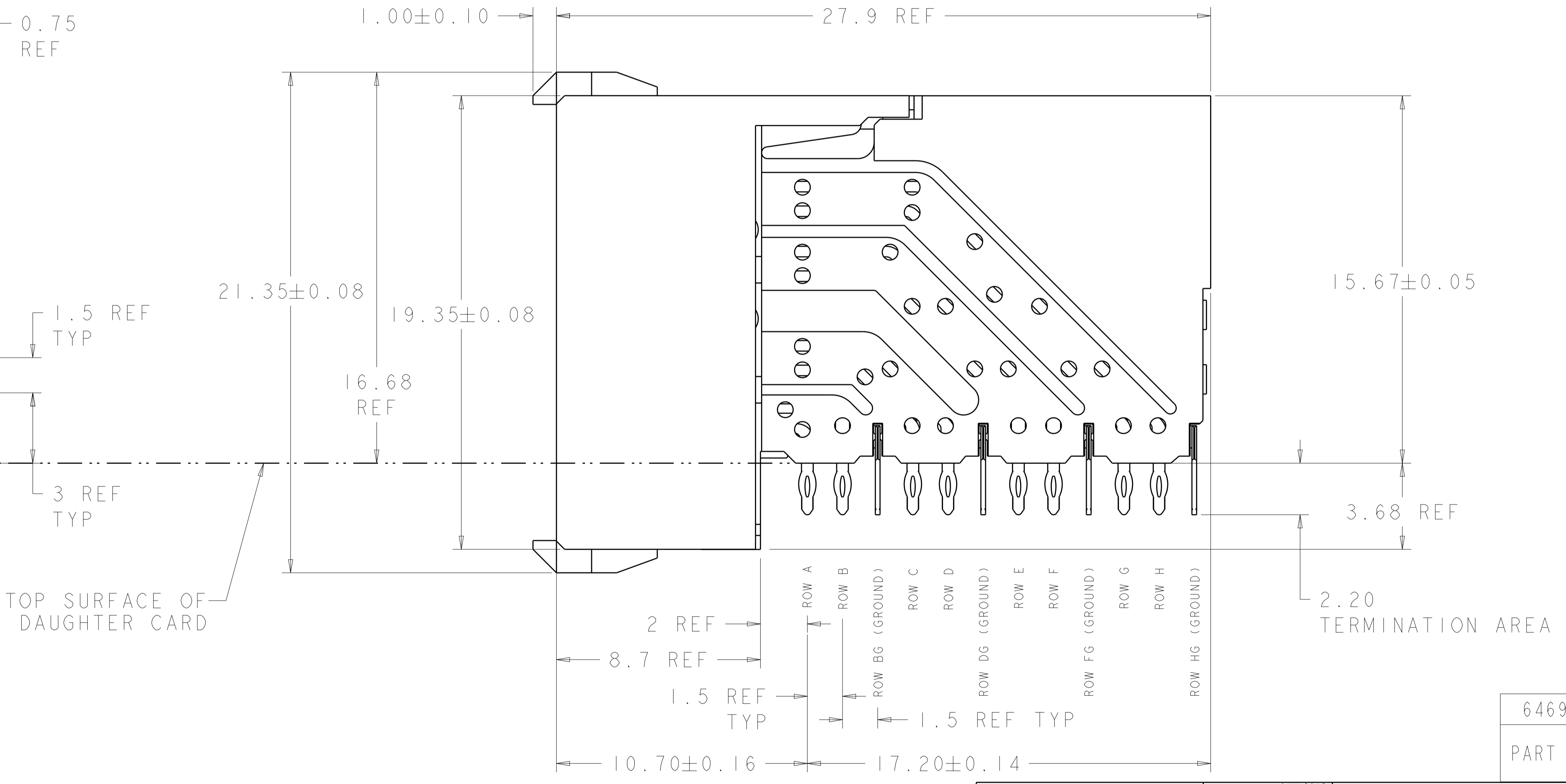
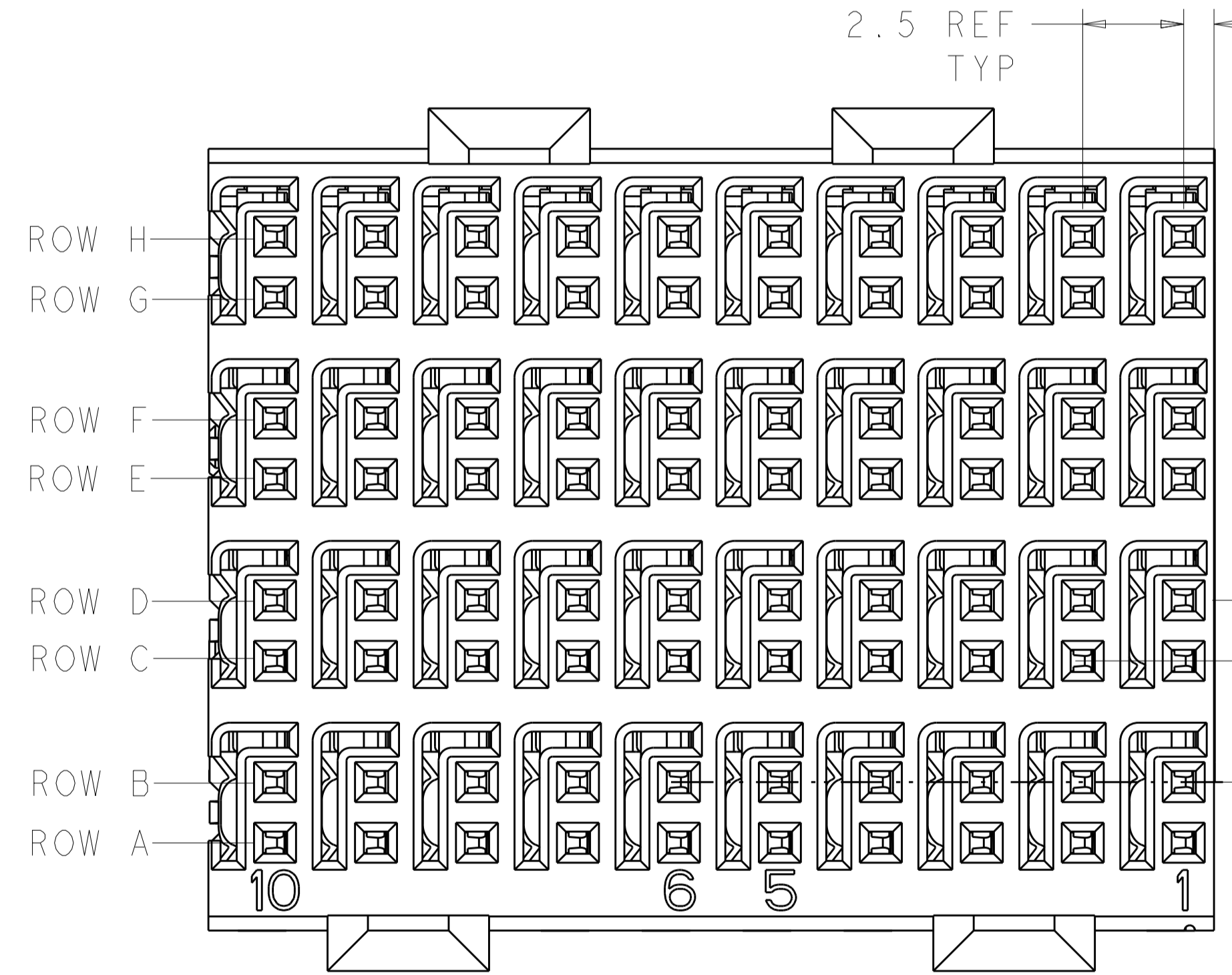


REVISIONS				
P.	LTM	DESCRIPTION	DATE	OWN APVD
A		RELEASED	16 JUL 2007	BC RP
B		REVISED PER ECO-17-000271	16 JAN 2017	AP RP



RECOMMENDED PC BOARD LAYOUT,
 DAUGHTER BOARD,
 COMPONENT SIDE SHOWN
 SCALE 4:1

- 1. REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- 2. MATERIAL:
 SHIELD - PHOSPHOR BRONZE
 CONTACT - COPPER-NICKEL-SILICON
 HOUSING, CHICKLET AND CHICKLET COVER - GLASS FILLED POLYESTER, UL 94V-0 RATED.
- 3. FINISH: CONTACT AND SHIELD
 MATING AREA - 1.27µm MIN GOLD OVER 1.27µm MIN NICKEL
 COMPLIANT PIN AREA - 0.5µm MIN BRIGHT TIN OVER 1.27µm MIN NICKEL
- 4. CONNECTOR MARKED WITH PART NUMBER AND DATE CODE IN APPROXIMATE AREA SHOWN
- 5. DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.
- 6. DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.



6469627-1
 PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: B. CARBO 9 JUL 2012	TE Connectivity
DIMENSIONS: mm		CHK: R. PATTERSON 9 JUL 2012	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: R. PATTERSON 9 JUL 2012	NAME: RECEPTACLE ASSEMBLY, 4 PAIR, HMZd SIZE: CAGE CODE DRAWING NO: 6469627 WEIGHT: - CUSTOMER DRAWING
0 PLC ±.01 1 PLC ±.02 2 PLC ±.03 3 PLC ±.04 4 PLC ±.05 ANGLES ±.05		PRODUCT SPEC: APPLICATION SPEC: SCALE: 8:1 SHEET 1 OF 1 REV B	