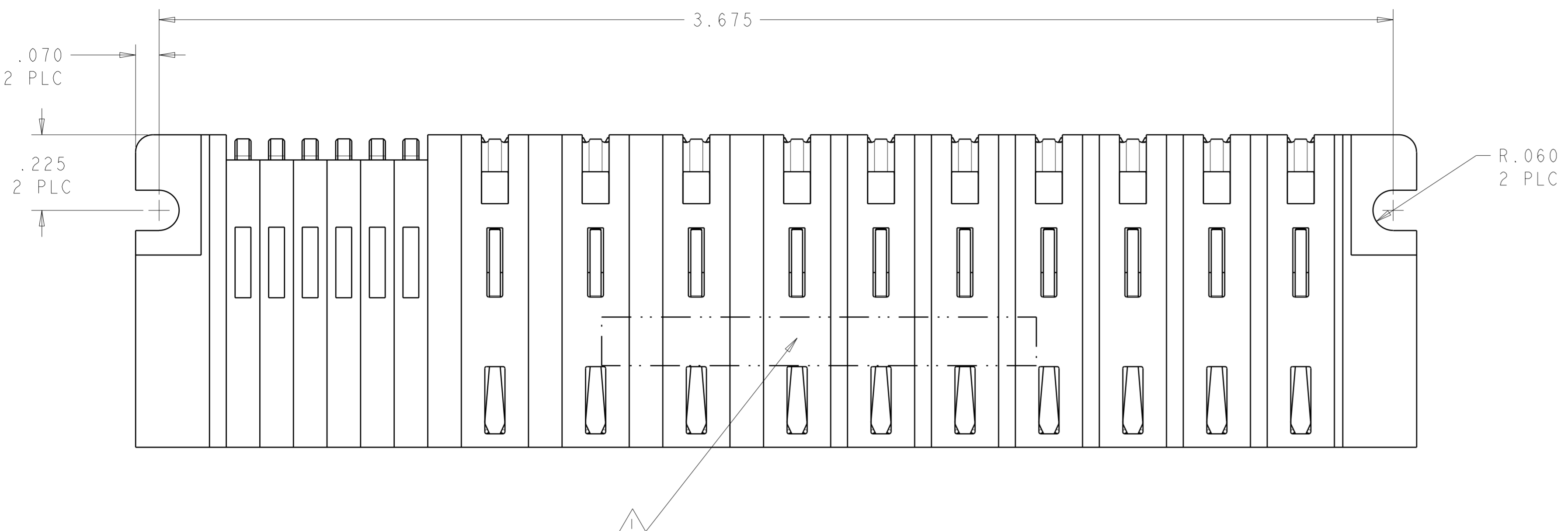
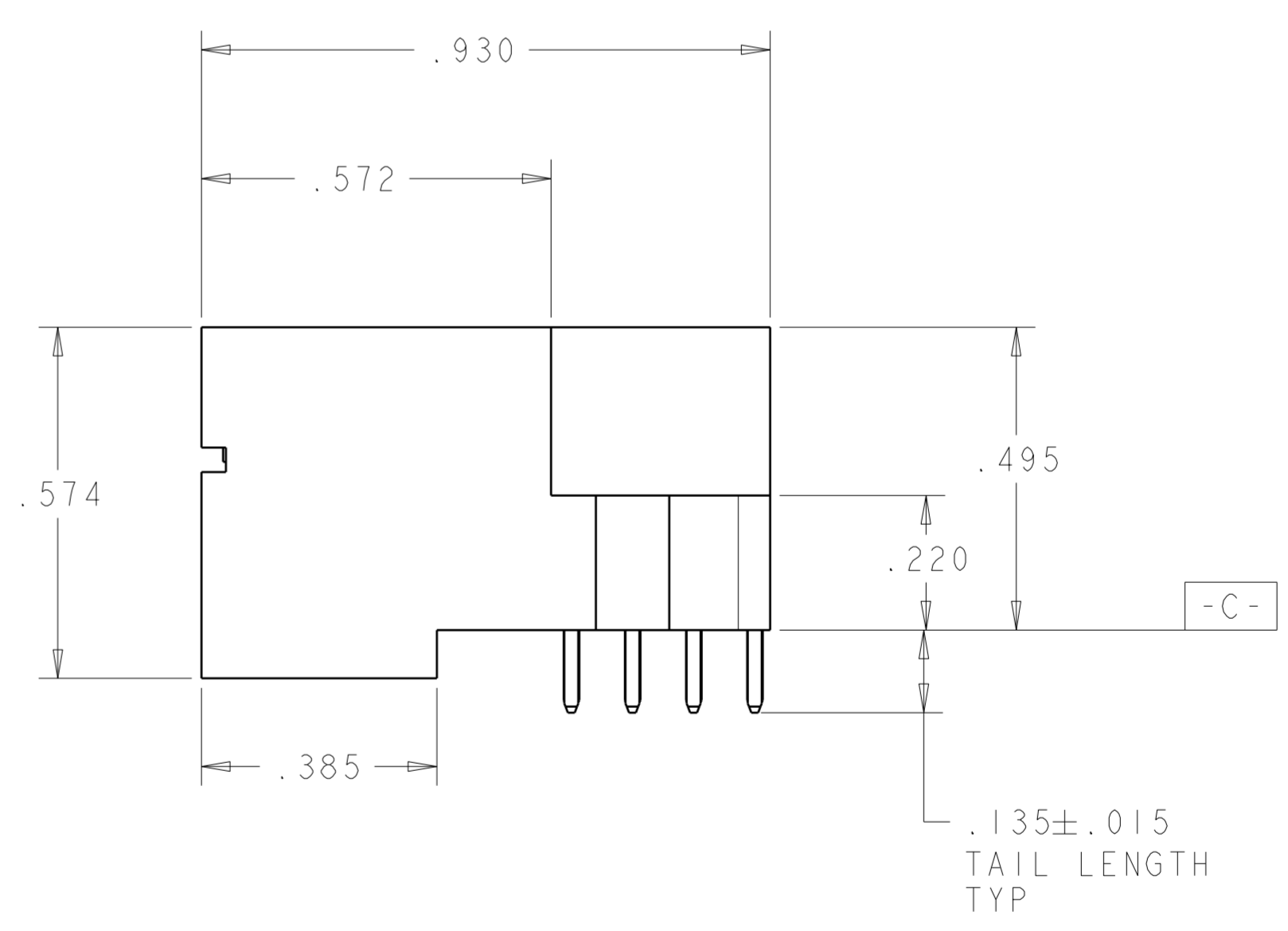
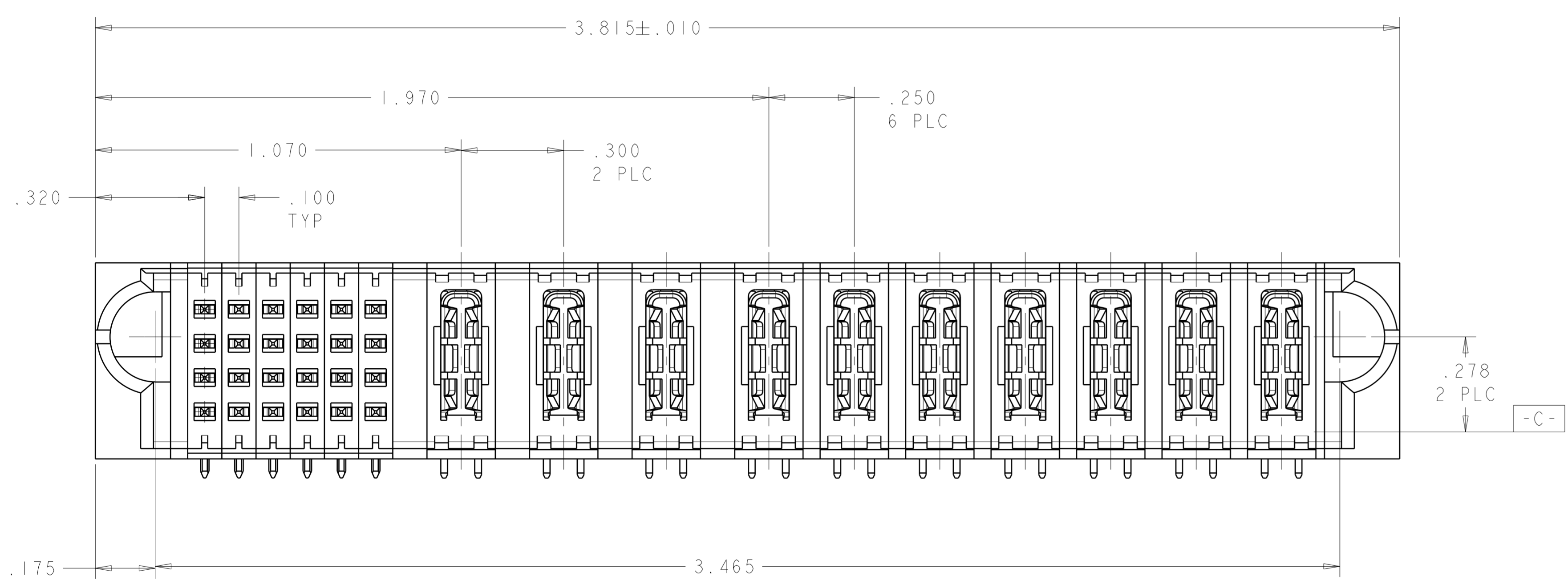


LOC	DIST	REVISIONS			
ES	00	REV	DATE	BY	APPD
		1	19DEC2007	CZ	SY



- 1 "AMP", PART NUMBER AND DATE CODE TO BE MARKED IN AREA SHOWN
PARTS UNDER 2.00 LONG MAY BE MARKED ON BOTH SIDES
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, BLACK, UL94 V-0
SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: SIGNAL CONTACTS - .000050 MIN Ni UNDER ALL
.000030 MIN Au ON CONTACT AREA
.000100 MIN Sn AT PCB INTERFACE
POWER CONTACTS - .000050-.000100 Ni UNDER ALL
.000030 MIN Au ON CONTACT AREA
.000100 MIN Sn AT PCB INTERFACE
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES
- 7 PCB - 0.0453 ±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn
OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 ±.030 HOLE



PROPOSAL ONLY

24S + 3ACP + 7P	6450831-2
DESCRIPTION	PART NUMBER

<small>THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING DEPARTMENT SHOULD BE CONTACTED FOR THE LATEST REVISION.</small>		DWN: C.ZHOU 19DEC2007 CHK: S.ZHAO 19DEC2007 APVD: S.YAO NAME: R/A HEADER WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE
DIMENSIONS: INCHES 	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±. 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±.0°	PRODUCT SPEC: 108-2292 APPLICATION SPEC: 108-13038 WEIGHT: - CUSTOMER DRAWING
MATERIAL: - FINISH: -		SIZE: A 00779 C=6450831-2 SCALE: 4:1 SHEET: 1 OF: 2 REV: 1

