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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
CM	54	REVISED PER ECR-20-000826	29MAY2020	PC	SW

95.10	[3.744]	24	5-640608-4
91.14	[3.588]	23	5-640608-3
87.17	[3.432]	22	5-640608-2
83.21	[3.276]	21	5-640608-1
79.25	[3.120]	20	5-640608-0
75.29	[2.964]	19	4-640608-9
71.32	[2.808]	18	4-640608-8
67.36	[2.652]	17	4-640608-7
63.40	[2.496]	16	4-640608-6
59.44	[2.340]	15	4-640608-5
55.47	[2.184]	14	4-640608-4
51.51	[2.028]	13	4-640608-3
47.55	[1.872]	12	4-640608-2
43.59	[1.716]	11	4-640608-1
39.62	[1.560]	10	4-640608-0
35.66	[1.404]	9	3-640608-9
31.70	[1.248]	8	3-640608-8
27.74	[1.092]	7	3-640608-7
23.77	[.936]	6	3-640608-6
19.81	[.780]	5	3-640608-5
15.85	[.624]	4	3-640608-4
11.89	[.468]	3	3-640608-3
7.92	[.312]	2	3-640608-2

SUPERSEDED 7	95.10	[3.744]	24	<del>2-640608-4</del>
	91.14	[3.588]	23	<del>2-640608-3</del>
	87.17	[3.432]	22	<del>2-640608-2</del>
	83.21	[3.276]	21	<del>2-640608-1</del>
	79.25	[3.120]	20	<del>2-640608-0</del>
	75.29	[2.964]	19	<del>1-640608-9</del>
	71.32	[2.808]	18	<del>1-640608-8</del>
	67.36	[2.652]	17	<del>1-640608-7</del>
	63.40	[2.496]	16	<del>1-640608-6</del>
	59.44	[2.340]	15	<del>1-640608-5</del>
55.47	[2.184]	14	<del>1-640608-4</del>	
51.51	[2.028]	13	<del>1-640608-3</del>	
OBSOLETE	47.55	[1.872]	12	<del>1-640608-2</del>
SUPERSEDED 7	43.59	[1.716]	11	<del>1-640608-1</del>
	39.62	[1.560]	10	<del>1-640608-0</del>
	35.66	[1.404]	9	<del>640608-9</del>
	31.70	[1.248]	8	<del>640608-8</del>
	27.74	[1.092]	7	<del>640608-7</del>
	23.77	[.936]	6	<del>640608-6</del>
	19.81	[.780]	5	<del>640608-5</del>
15.85	[.624]	4	<del>640608-4</del>	
11.89	[.468]	3	<del>640608-3</del>	
OBSOLETE	7.92	[.312]	2	<del>640608-2</del>

1 MATERIAL: CONNECTOR - NYLON UL94V-2 (BLUE).  
 CONTACTS - 0.30[.012] THICK COPPER ALLOY  
 (BRIGHT TIN-LEAD 0.00203[.000080] MIN. THICK  
 FOR CONTACTS 640608-2 THRU 2-640608-4)  
 (MATTE WHISKER MITIGATED TIN 0.00203[.000080] MIN  
 THICKNESS OVER NICKEL UNDERPLATE FOR  
 3-640608-2 THRU 5-640608-4).

2 CONTACTS ACCEPT 26 AWG WIRE WITH 2.41[.095] MAX INSULATION DIAMETER.

3 CONTACTS MUST ACCEPT 1.14±0.03[.045±.001] SQUARE POST AND REMAIN LOCKED IN POSITION.

4 IDENTIFICATION NUMBER FOR LAST CIRCUIT MAY NOT APPEAR ON ALL ASSEMBLIES.

5 DIMENSIONS IN BRACKETS ARE IN INCHES.

6 HOUSING FEATURES ARE: FEED-THRU WITHOUT LOCKING RAMP.

7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN		06 MAR 96			
mm	[INCHES]	0 PLC	± -	CHK	R. SWING	06 MAR 96	B. LEWIS				
		1 PLC	± -	APVD	D. CLARK	06 MAR 96	R. SWING				
		2 PLC	± -	PRODUCT SPEC		108-1051					
		3 PLC	± -	APPLICATION SPEC		114-1020					
		4 PLC	± -	MATERIAL		1					
		ANGLES	± -	FINISH		1					
MATERIAL		FINISH		WEIGHT		SCALE		SHEET		REV	
1		1		CUSTOMER DRAWING		4:1		1 of 1		P	

1471-9 (3/11)