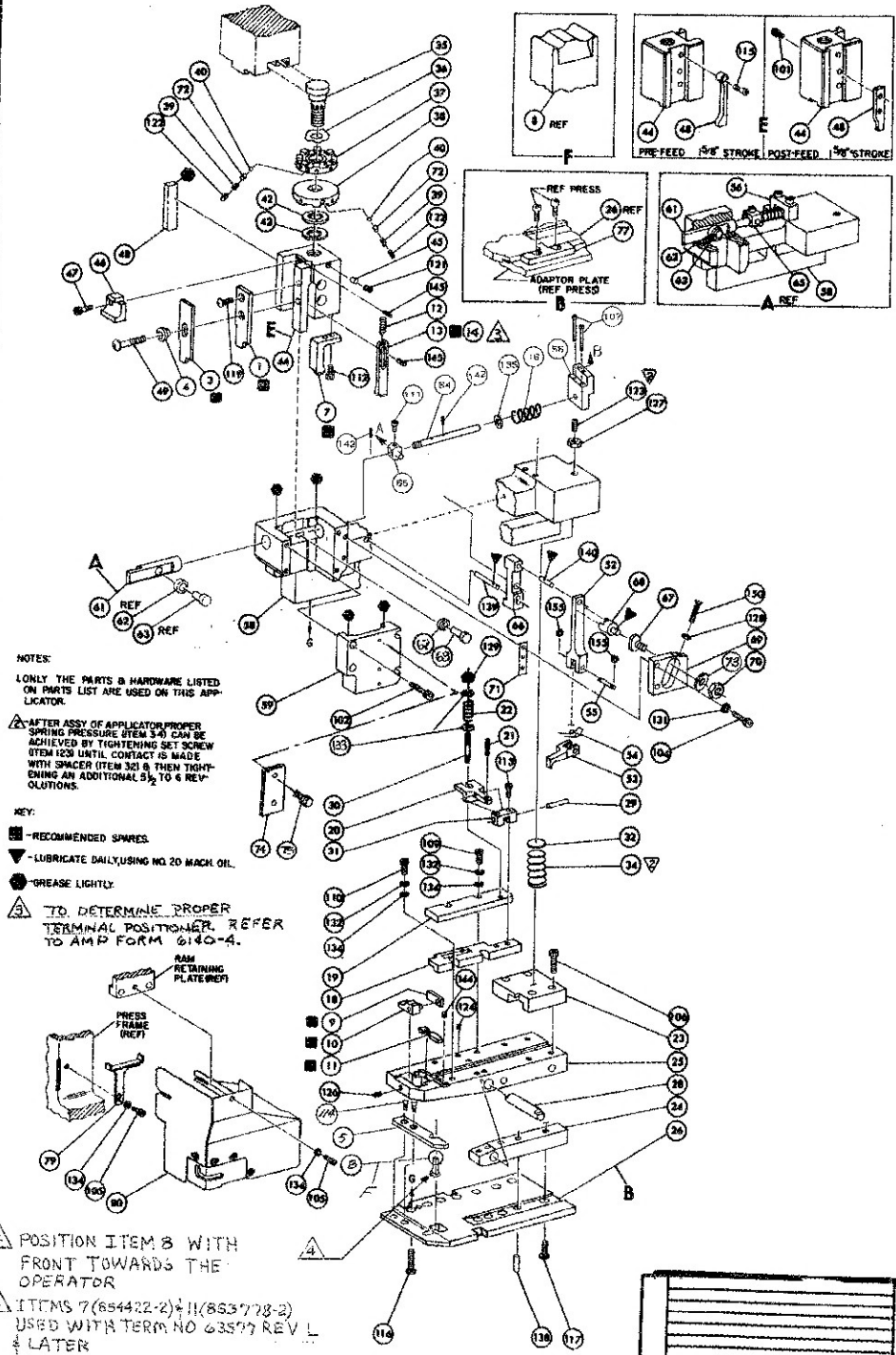


THIS IS A CONTROLLED DOCUMENT.



**NOTES:**  
 ONLY THE PARTS & HARDWARE LISTED ON PARTS LIST ARE USED ON THIS APPLICATOR.  
 AFTER ASSY OF APPLICATOR PROPER SPRING PRESSURE (ITEM 3-40) CAN BE ACHIEVED BY TIGHTENING SET SCREW ITEM 1230 UNTIL CONTACT IS MADE WITH SPACER ITEM 321 & THEN TIGHTENING AN ADDITIONAL 1/2 TO 4 REVOLUTIONS.

**KEY:**  
 ■ - RECOMMENDED SPARES  
 ● - LUBRICATE DAILY USING NO. 20 MACH. OIL.  
 ▲ - GREASE LIGHTLY

TO DETERMINE PROPER TERMINAL POSITIONER REFER TO AMP FORM 6140-4.

POSITION ITEM 3 WITH FRONT TOWARDS THE OPERATOR  
 ITEMS 7 (654422-2) & 11 (853773-2) USED WITH TERM NO 63577 REV L & LATER

NO.	PART NO.	DESCRIPTION	NO.	PART NO.	DESCRIPTION
182	1	620317-1	SPACER	71	
161	1	22304-1	NUT, HEX	70	
140	1	240628-1	PLATE, ADJUSTMENT	69	
159	1	240630-1	SHAFT, PIVOT	68	
108	1	240633-1	BUSHING	67	
157	1	240630-1	LEVER, INTERMEDIATE	66	
156	1	1804317-1	BLOCK, PIVOT	65	
155	1	1653206-1	SCREW, ADJUSTMENT	64	
154	1	240629-1	PIN, CAM ROLLER	63	
153	1	240631-1	ROLLER, CAM	62	
152	1	240631-1	MOD. FEED	61	
151	1	221764-1	CAP, HOUSING	60	
150	1	221764-1	HOUSING	59	
149	1	221762-1	GUIDE, FEED ROD	58	
148	1	240634-1	PIN, FEED FINGER	57	
147	1	1804317-1	SPRING, FEED FINGER	56	
146	1	091491-1	FINGER, FEED	55	
145	1	240634-1	LEVER, TERMINAL	54	
144	1	3270-1	BOLT, CRUMPER	53	
143	1	230805-1	CAM, POST FEED 15/8 STROKE	52	
142	1	2215119-1	SCREW, SHOULDER	51	
141	1	620378-3	BLOCK, INHUL ADJUSTMENT	50	
140	1	420151-1	PLUG, NYLON	49	
139	1	201762A-1	RAM	48	
138	1	620324-1	WASHER, LAMINATED	47	
137	1	620324-1	WASHER, RAX	46	
136	1	22341-6	BALL, STEEL	45	
135	1	620170-1	SPRING, DISC	44	
134	1	620170-1	DISC, INSULATION	43	
133	1	354777-1	DISC, WIRE	42	
132	1	22480-5	WASHER, SPRING	41	
131	1	620212-1	POST, RAM	40	
130	1	22848-5	SPRING, HINGE BAR	39	
129	1	620373-1	SPACER, SPRING	38	
128	1	620373-1	MOUNT, DRAG	37	
127	1	620373-1	STUD, DRAG	36	
126	1	21650-2	MOUNT, PIN, DRAG	35	
125	1	620321-1	PIN, HINGE	34	
124	1	620321-1	PLATE, BASE	33	
123	1	620321-1	BAR, HINGE	32	
122	1	620321-1	BLOCK, STABILIZER	31	
121	1	620321-1	BLOCK, PRESSURE	30	
120	1	620321-1	SPRING, DRAG	29	
119	1	21650-2	LEVER, DRAG	28	
118	1	21650-2	DRAG, STOCK	27	
117	1	620321-1	GUIDE, STRIP, REAR	26	
116	1	620321-1	GUIDE, STRIP, FRONT	25	
115	1	620321-1	SPRING, FEED RETURN	24	
114	1	620321-1	POSITIONER, TERMINAL	23	
113	1	620321-1	PLATE, REAR SHEAR	22	
112	1	620321-1	INSERT, ANVIL	21	
111	1	620321-1	PLATE, FRONT SHEAR	20	
110	1	620321-1	ANVIL	19	
109	1	620321-1	SLUG, SLUG	18	
108	1	620321-1	PLATE, ANVIL RETURNING	17	
107	1	620321-1	SPACER TUBULAR, INHUL CRUMPER	16	
106	1	620321-1	CRUMPER, INSULATION	15	
105	1	620321-1	CRUMPER, WIRE	14	
104	1	620321-1		13	
103	1	620321-1		12	
102	1	620321-1		11	
101	1	620321-1		10	
100	1	620321-1		9	
99	1	620321-1		8	
98	1	620321-1		7	
97	1	620321-1		6	
96	1	620321-1		5	
95	1	620321-1		4	
94	1	620321-1		3	
93	1	620321-1		2	
92	1	620321-1		1	

TERM APPL SPEC 114-2078

CRIMPING DATA				THIS APPLICATOR WILL APPLY	
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	STRIPE LENGTH	63577-1	2238142-1
A	.054	16		2238205-3	
B	.050	18			
C	.044	20			
D	.040	22			
GAUGE	SIZE	TYPE	FEED		
	140	225			
	140	0	.770		
INSULATION RANGE	WIRE RANGE	APPLICATOR			
.070-130	22-16	INSTRUCTION # 8081			
REMARKS					
AMPOMATOR					
DO NOT EXCEED 80 C.A.M.					
WITH THIS APPLICATOR					

NO.	DESCRIPTION	DATE	BY	CHKD	REVISION
1	REVISED TO 114-2078	10/20/78	...	...	...
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APPLICATOR, MINIATURE QUICK CHANGE HINGE BAR, E.F. (.250 FLAG FASTON)

567378-2