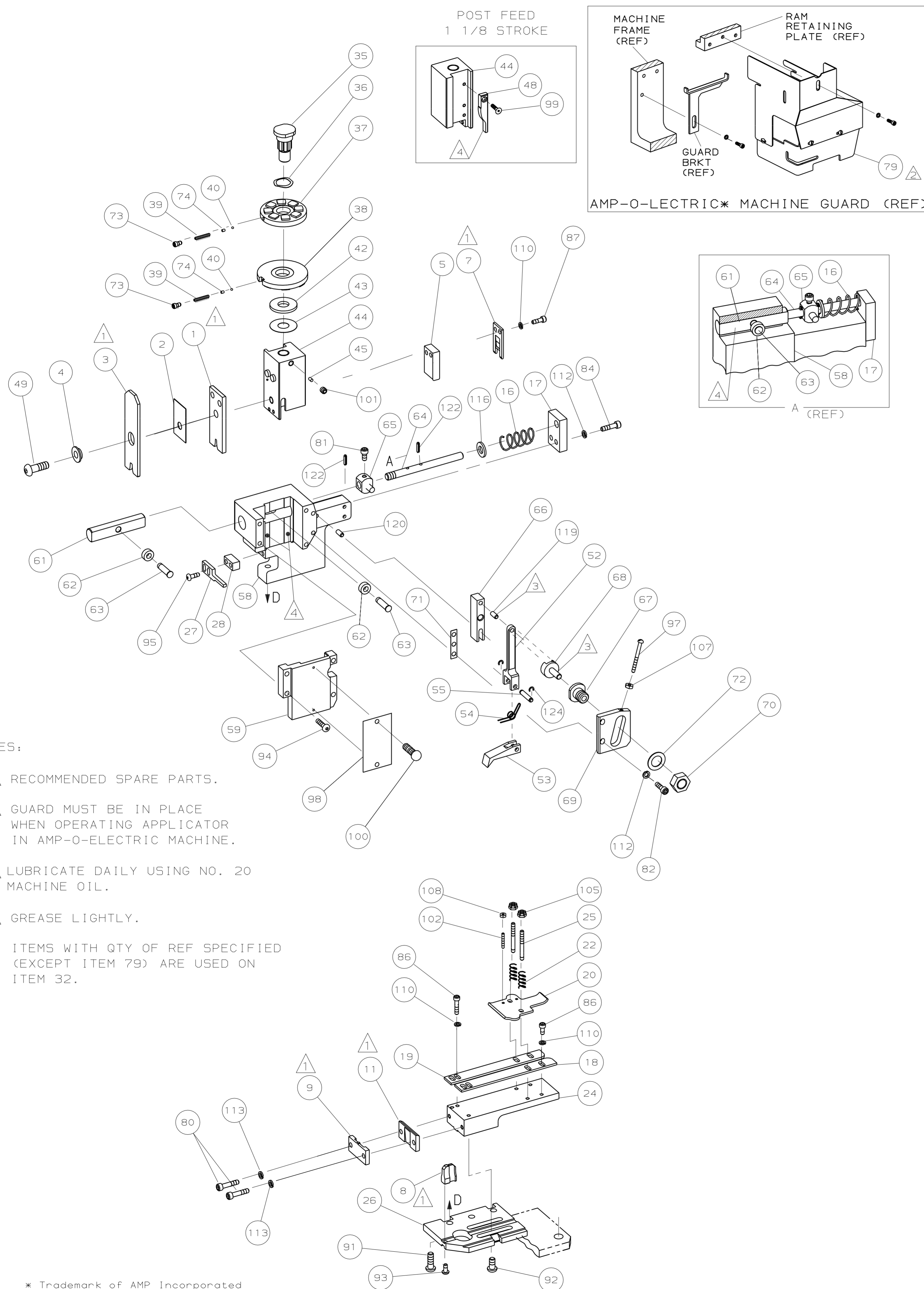


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:
- 1 RECOMMENDED SPARE PARTS.
 - 2 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-0-ELECTRIC MACHINE.
 - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - 4 GREASE LIGHTLY.
 - 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF		21045-3	RING,RETAINING`C`(.187 DIA)FEED PIN	24
REF		5-21028-1	PIN,SLOT SPG(.12 DIA)FD ADJ ROD	123
REF		1-21030-7	PIN,DOWEL(.187 DIAx1.50)HOUSING	122
REF		1-21030-1	PIN,DOWEL(.187 DIAx.50)LEVER	121
REF		21899-4	WASHER,FLAT(5/16 Ø)SCR ADJ	120
REF		21024-5	WASHER,LOCK(NO.10)FEED ADJ PLATE	119
REF		21024-5	WASHER,LOCK(NO.10)SHEAR PLATES	118
REF		21024-5	WASHER,LOCK(NO.10)FEED ROD GUIDE	117
REF		21024-4	WASHER,LOCK(NO.8)SHEAR BLADE	116
REF		21018-4	NUT,HEX MACH(4-40)DRAG	115
REF		21018-5	NUT,HEX MACH(6-32)FD ADJ PLATE	114
REF		21022-2	NUT,HEX SELF-LOCK(8-32)DRAG STUD	113
REF		4-21078-5	SCR,SKT SET OVAL PT(4-40x.75)DRAG	112
REF		21009-2	SCR,SKT SET(1/4-20x.25 LOC-WEL)RAM	111
REF		21017-2	SCR,DRIVE(#2x.19)IDENT PLATE	110
REF		1-21002-7	SCR,BHC(6-32x.38)CAM	109
REF		461264-1	PLATE, IDENTIFICATION	108
REF		6-23715-5	SCR,PAN HDMACH(6-32x1.50)FEED ADJ	107
REF		2-21002-2	SCR,BHC(8-32x.50)STRIPPER	106
REF		2-21002-9	SCR,BHC(10-32x.75)HSG CAP	105
REF		22733-8	SCR,BHC(8-32x.38 LOC-WEL)ANVIL	104
REF		3-21002-3	SCR,BHC(1/4-20x.50)STR GDE PL	103
REF		2-22733-8	SCR,BHC(1/4-20x.62)BASE PL	102
REF		3-21000-7	SCR,SKT CAP(10-32x.75)FD ROD GUIDE	101
REF		3-21000-6	SCR,SKT CAP(10-32x.62)FD ADJ PLATE	100
REF		3-21000-4	SCR,SKT CAP(10-32x.38)PIVOT BLOCK	99
REF		3-21000-8	SCR,SKT CAP(10-32x.88)SHEAR PLATE	98
REF		455745-1	GUARD, WINDOW	97
REF		690603-1	SPRING, ASSIST	96
REF		23030-1	SCR,SKT CAP(6-32x.25)CP DISC	95
REF		458109-1	WASHER, FLAT(SPECIAL)	94
REF		690517-1	SPACER	93
REF		A 22594-8	NUT, HEX	92
REF		240628-1	PLATE, ADJ	91
REF		240626-1	SHAFT, PIVOT	90
REF		240633-1	BUSHING	89
REF		455680-1	LEVER, INTERMEDIATE	88
REF		240629-1	BLOCK, PIVOT	87
REF		240632-2	SCREW, ADJ	86
REF		240659-3	PIN, CAM ROLLER	85
REF		240658-1	CAM, ROLLER	84
REF		454398-1	ROD, FEED	83
REF		454220-1	CAP, RAM	82
REF		453736-1	HOUSING	81
REF		240624-1	PIN, FEED FINGER	80
REF		691499-1	SPRING, FEED FINGER	79
REF		240635-1	FINGER, FEED	78
REF		240634-3	LEVER, TERMINAL	77
REF		7-21002-9	BOLT, CRIMPER(5/16-24x1.00)	76
REF		690501-3	CAM, POST-FEED 1 1/8 STROKE	75
REF		690191-1	PLUG, NYLON	74
REF		455674-2	RAM	73
REF		690125-1	WASHER, LAMINATED	72
REF		690124-1	WASHER, RAM	71
REF		23241-6	BALL, STEEL	70
REF		690170-1	SPRING, COMPRESSION	69
REF		690142-1	DISC, INSULATION	68
REF		5-690141-8	DISC, WIRE	67
REF		22480-5	WASHER, SPRING	66
REF		690212-1	POST, RAM	65
REF		458980-2	APPLICATOR, BASIC (SUB ASSY)	64
REF		3-690451-2	SPACER, STRIPPER	63
REF		240639-1	STRIPPER	62
REF		455676-1	PLATE, BASE	61
REF		22354-8	DRAG, STUD	60
REF		455678-5	PLATE, STRIP GUIDE	59
REF		4-22281-1	SPRING, DRAG	58
REF		454177-1	DRAG, STOCK	57
REF		458030-5	GUIDE, STRIP (REAR)	56
REF		458031-5	GUIDE, STRIP (FRONT)	55
REF		454178-1	GUIDE, FEED ROD	54
REF		4-22284-9	SPRING, FEED RETURN	53
REF		692978-6	ANVIL	52
REF		1-691157-8	BLADE, SLUG	51
REF		1-690639-0	TOOL, BENDING	50
REF		238009-1	BLOCK, CRIMPER SPACER	49
REF		456134-6	CRIMPER, INSULATION	48
REF		455888-4	SPACER, INSULATION	47
REF		456424-2	CRIMPER, WIRE	46

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.090	14		60024	
B	.084	16		60433	
C	.079	18		60625	
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.130	F	.855	A1 8039	
INSUL	.180	F			
WIRE RANGE	INSULATION RANGE	MACHINE NO			
18-14	.100-.140	565435-5			

AMP-0-ELECTRIC POST-FEED

SPL. BENT DOWN 90° (SPECIAL BEND POINT)

SET UP GAGE	10-1	AMP INCORPORATED
458638-1	L1357	Harrisburg, Pa.
DR 12/4/89	APP 12-20-89	
P.MATHIAS	B.A.WOLFE	
9-99	12-21-89	
CHK 12-20-89	6/98	
P.HARTZ	BY	

LOC A **D** NO 466065-3 REV C

MINIATURE QUICK CHANGE APPLICATOR RING

END FEED ()

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P	F	L	TR	REVISION RECORD	APP	DATE	P	F	L	TR	REVISION RECORD	APP	DATE