

Figure 1

Components of the kit are shown in Figure 1. Enclosure dimensions and recommended pc board design are given on the customer drawing. For application requirements of SOLARLOK* Z-Rail junction box using foil clamping, refer to [114-13303-1](#).

1. INSTALLATION

1. Install the Z-Rail pc board contacts onto the pc board using wave or hand soldering. Refer to Figure 2.

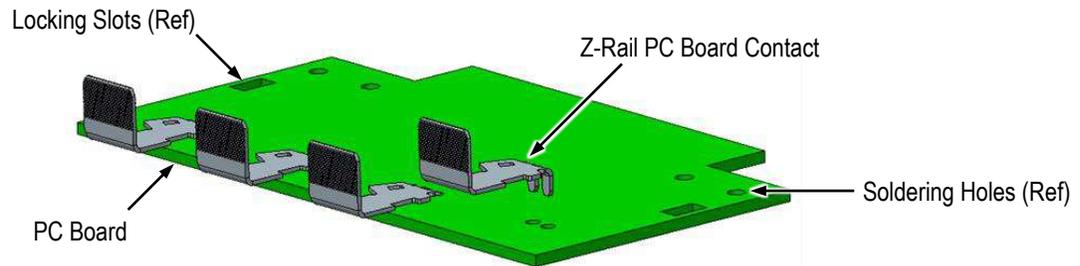


Figure 2

2. Install an S-clip onto each contact. See Figure 3.

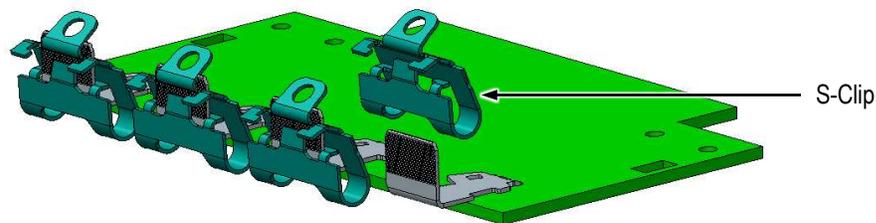


Figure 3

3. Align the soldering holes of pc board with the contact rails of the enclosure and the locking slots of pc board with the locking features of the enclosure. See Figure 4.

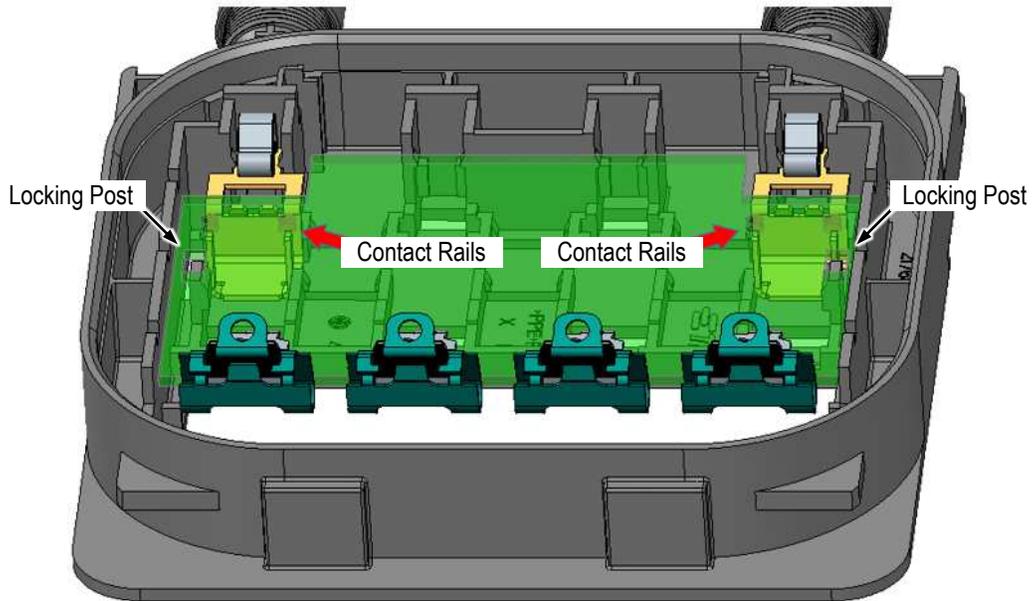


Figure 4

4. Gently push the pc board until the locking slots of the pc board engage the locking posts of the enclosure. Solder the pc board to the contact rails using a hand soldering gun. See Figure 5.

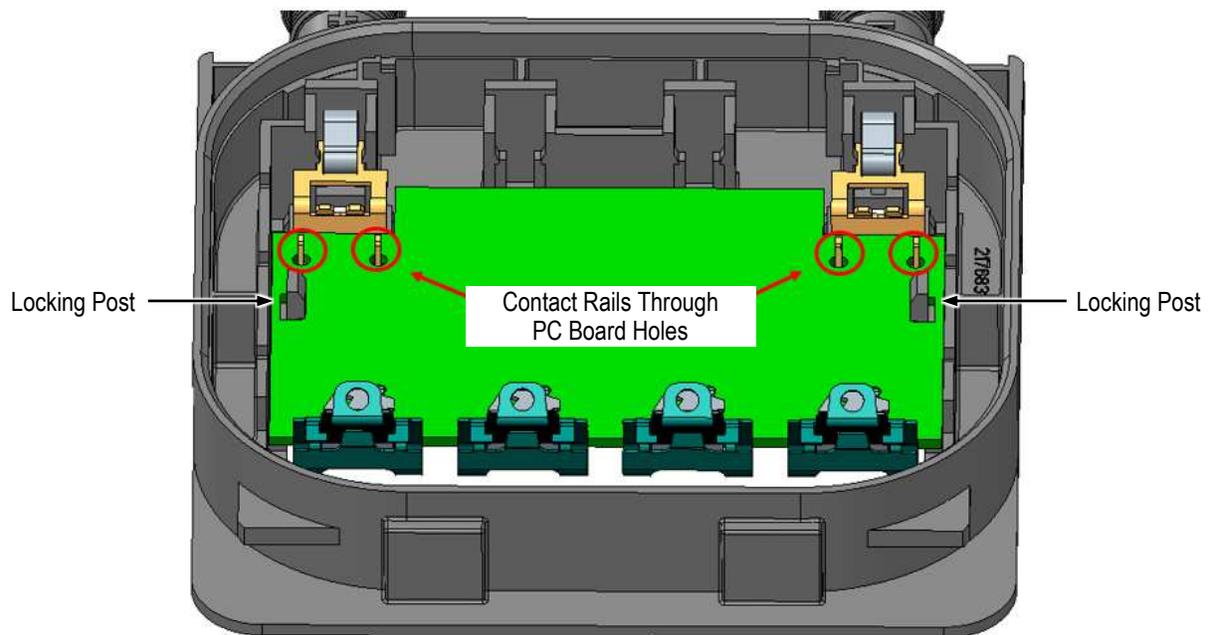


Figure 5

2. REVISION SUMMARY

Initial release of instruction sheet