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 VERTRÄULICHE UNVERÖFFENTLICHTE ZEICHNUNG
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2014

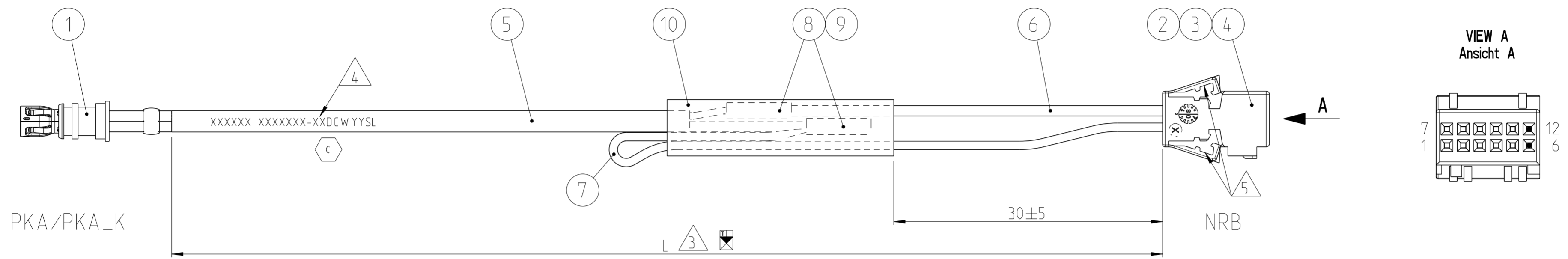
MATED WITH:
 PASSEND ZU:

THE DRAWING SHOWS THE 2-DIMENSIONAL REFERENCE COMPONENT CONDITION OF THE ASSEMBLY TO IDENTIFY AND SPECIFY THE NECESSARY DIMENSIONS ONLY. THE DELIVERED PARTS MAY DEVIATE FROM THE DRAWING REGARDING THE ORIENTATION AND POSITION OF EACH COMPONENT (e.g. SLACK CABLE), SO FAR THE FUNCTIONALITY IS NOT CONCERNED.

DIE ZEICHNUNG ZEIGT DEN 2-DIMENSIONALEN IDEALZUSTAND DES ZUSAMMENBAUTEILS BEZUEGLICH DER KOMPONENTEN ZUR IDENTIFIKATION UND SPEZIFIKATION DER NOTWENDIGEN DIMENSIONEN. HINSICHTLICH DER ORIENTIERUNG UND DER LAGE DER KOMPONENTEN (z.B. BIEGESCHLAFTES KABEL) KOENNEN DIE GELIEFERTEN TEILE VON DER ZEICHNUNG ABWEICHEN, SOFERN DIE FUNKTIONALITAET NICHT BEEINTRAECHTIGT IST.

PROJEKT NR.:
 PRJ-14-000001765

REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
	A	NEW DRAWING	25SEP2014	OS EP
	B	NEW DASH VARIANTS ADDED	03MAR2015	MC RH
	C	ADDING LINE IN PRINTING CODE	10JAN2020	NM YE



WIRING SCHEDULE:

COAXIAL CABLE	WIRE	CONTACT	CAVITY-NO.	CONNECTOR
SHIELD	N 037 009.9	N 907 649.01	12	8X0 035 447
CENTER WIRE	N 037 090.0	N 907 647.01	6	

LENGTH SCHEDULE:

TE PART NO.	REV.	LENGTH L (mm)	KROSCHU IDENT. NO.
2282466-1	B	4330 +30	010984
2282466-2	B	4695 +30	012077
2282466-3	B	5130 +50	015670
2282466-4	B	5500 +50	015671
2282466-5	B	4490 +30	026286
2282466-6	B	4860 +30	026287

NOTES

- PACKAGING:
 ASSEMBLIES PACKED IN TE STANDART BOXES WITH INTERMEDIATE LAYERS OF CORRUGATED PAPER OR PAPER STUFFING. GENERALLY: PACKAGING ACC. TO TE SPECIFICATION 107-18064 (ENGLISH) OR 107-18064-1 (GERMAN). USE CURRENT REVISION ALWAYS. FOR FIXING OF COIL USE EASY TEAR TAPE. TAPING 2 TIMES AROUND CABLES.
- ELECTRICAL TEST: 100% FOR CONTINUITY AND SHORT CIRCUIT (CONDUCTOR, SCREEN AND HIGH VOLTAGE TEST, 1 kV DC / 0.1 s). ACC. TE SPECIFICATION 108-18857. USE CURRENT REVISION ALWAYS.
- LENGTH "L" ACCORDING TABLE IS FOR STRAIGHT CABLE.
- JACKET PRINT (ON FREE AREA):
 KROSCHU IDENT. NO., TE PN.,
 LINE NUMBER (X): CAN BE NUMBER, LETTER OR CHARACTER
 DATE CODE: DCWYSSL
 (D: DAY OF WEEK; CW: CALENDAR WEEK; YY: LAST TWO DIGITS OF YEAR; S: SHIFT; L: LINE)
 KROSCHU IDENT NO. AND TE PART NO. SEE TABLE.
 MANUFACTURING CODE TO BE APPLIED AFTER SUCCESSFUL ELECTRICAL TEST PERMANENTLY TO THE CABLE BY USING THERMOFOIL PRINTER EQUIPPED WITH YELLOW FOIL.
- RETAINER NOT CLOSED.
- APPLICATION SPECIFICATION FOR MQS CONTACT: 114-18021
 PRODUCT SPECIFICATION FOR MQS CONTACT: 108-18030

1	-	RNF-3000-9/3-0-65MM	10
2	-	RNF-3000-3/1-0-20MM	9
2	-	SOLIS BUTT 22-16 COMM 22-18MIL	8
530 mm	N 037 090.0	FLRY 0.35 SQMM A, WHITE	7
360 mm	N 037 009.9	FLRY-0.5 SQMM, BLACK	6
see table	N 909 934.01	COAX CABLE, 50 OHM, RTK031	5
1	N 907 647.01	MQS BUCHS-KONTAKT	4
1	N 907 649.01	MQS REC CONT	3
1	8X0 035 447	12 POS. MQS. REC HSG. CODA	2
1		FERRULE	
1	N 106 471.02	CENTER CONTACT, PLUG	1
1		SUBASSY PLUG FAKRA, HF	
QTY - X	VW PART NO.	DESCRIPTION	ITEM NO.

PRODUCT CHARACTERISTICS ACC. QMP EMEA_12
 BESONDERE MERKMALE NACH QMP EMEA_12

DIESE ZEICHNUNG IST EIN KONTROLLIERTES DOKUMENT.
 BEMASSUNGEN UND TOLERANZEN GEMAESS GPS (ISO STANDARDS).

THIS DRAWING IS A CONTROLLED DOCUMENT.
 DIMENSIONING AND TOLERANCING PER GPS (ISO STANDARDS).

DIMENSIONS: MASSE/INHEITEN: (MM)	TOLERANCES UNLESS OTHERWISE SPECIFIED: ALLGEMEINTOLERANZEN
0 PLC ±	0 PLC ±
1 PLC ±	1 PLC ±
2 PLC ±	2 PLC ±
3 PLC ±	3 PLC ±
4 PLC ±	4 PLC ±
ANGLES/WINKEL ±	ANGLES/WINKEL ±
F INISH/OBERFLAECHE/FARBE	F INISH/OBERFLAECHE/FARBE

DWN	O. Snajder	07MAY2014
CHK	E. Polonec	07MAY2014
APVD	R. Hort	07MAY2014
PRODUCT SPEC		
APPLICATION SPEC		
WEIGHT		
Customer Drawing		



NAME			
MQS, CABLE ASSY			
SIZE	CAGE CODE	DRAWING NO ZEICHNUNGS-NR.	RESTRICTED TO NUR FUER
A2	-	C-2282466	-
SCALE MASSSTAB	2:1	SHEET BLATT	1 OF VON 1
REV	C		