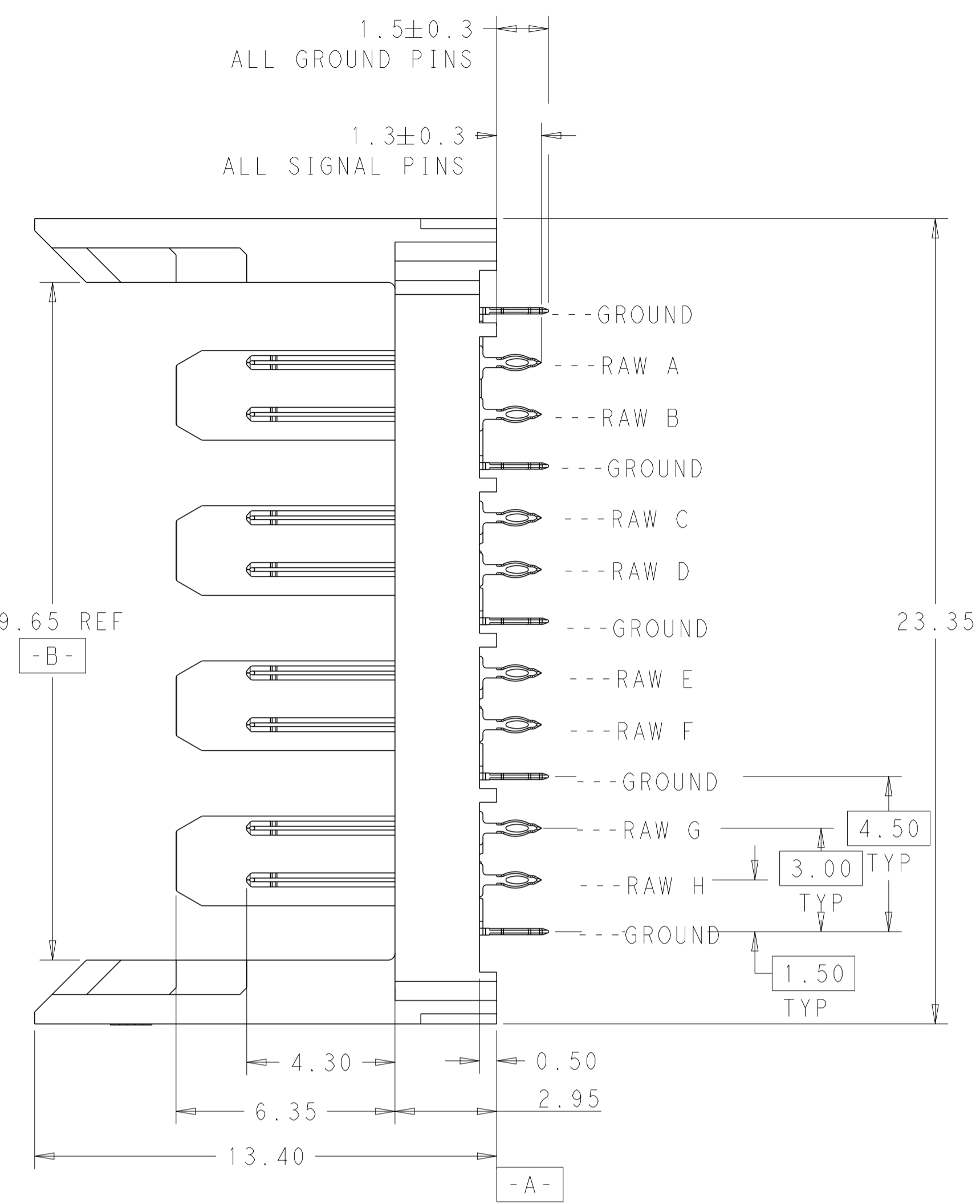
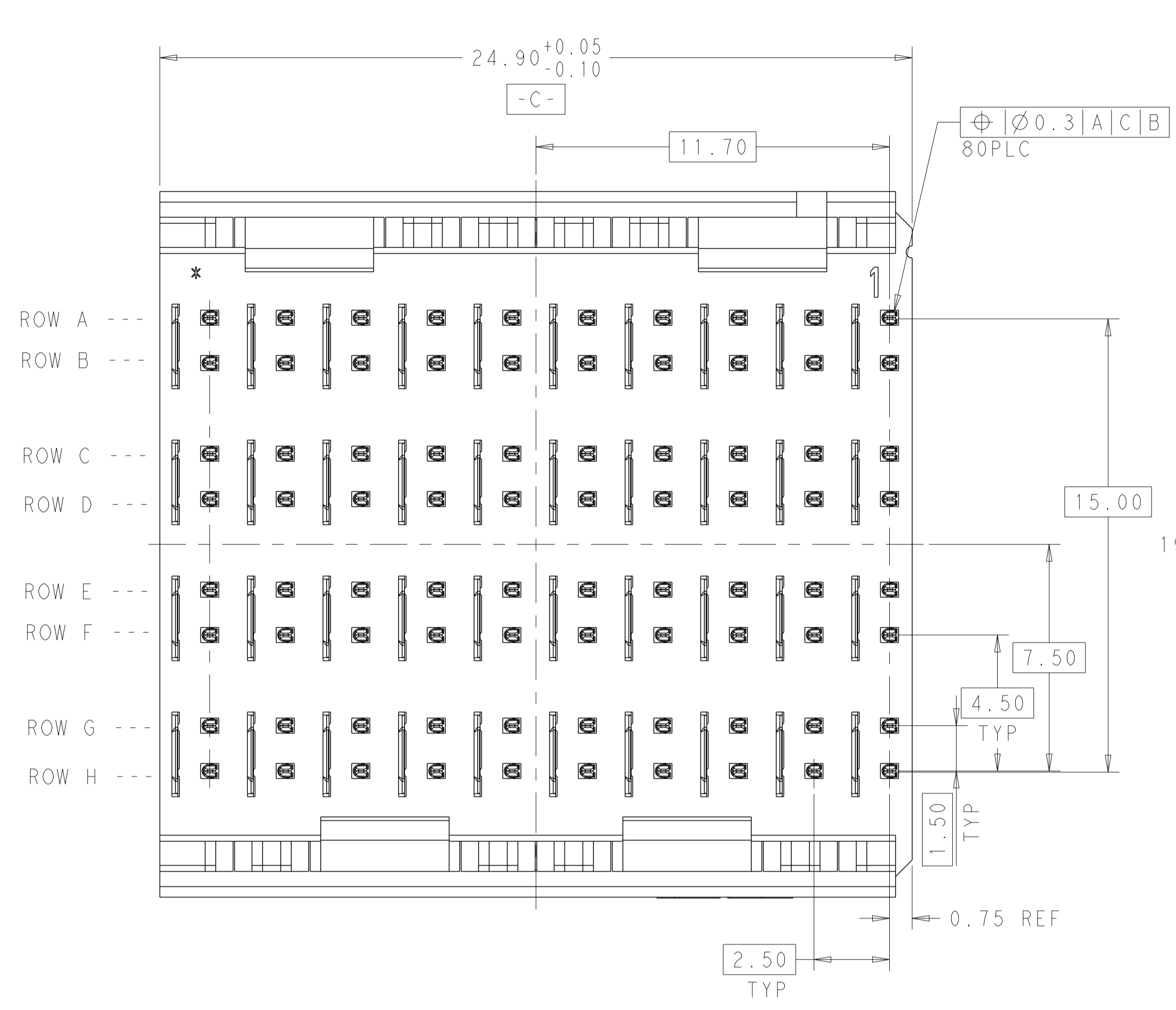
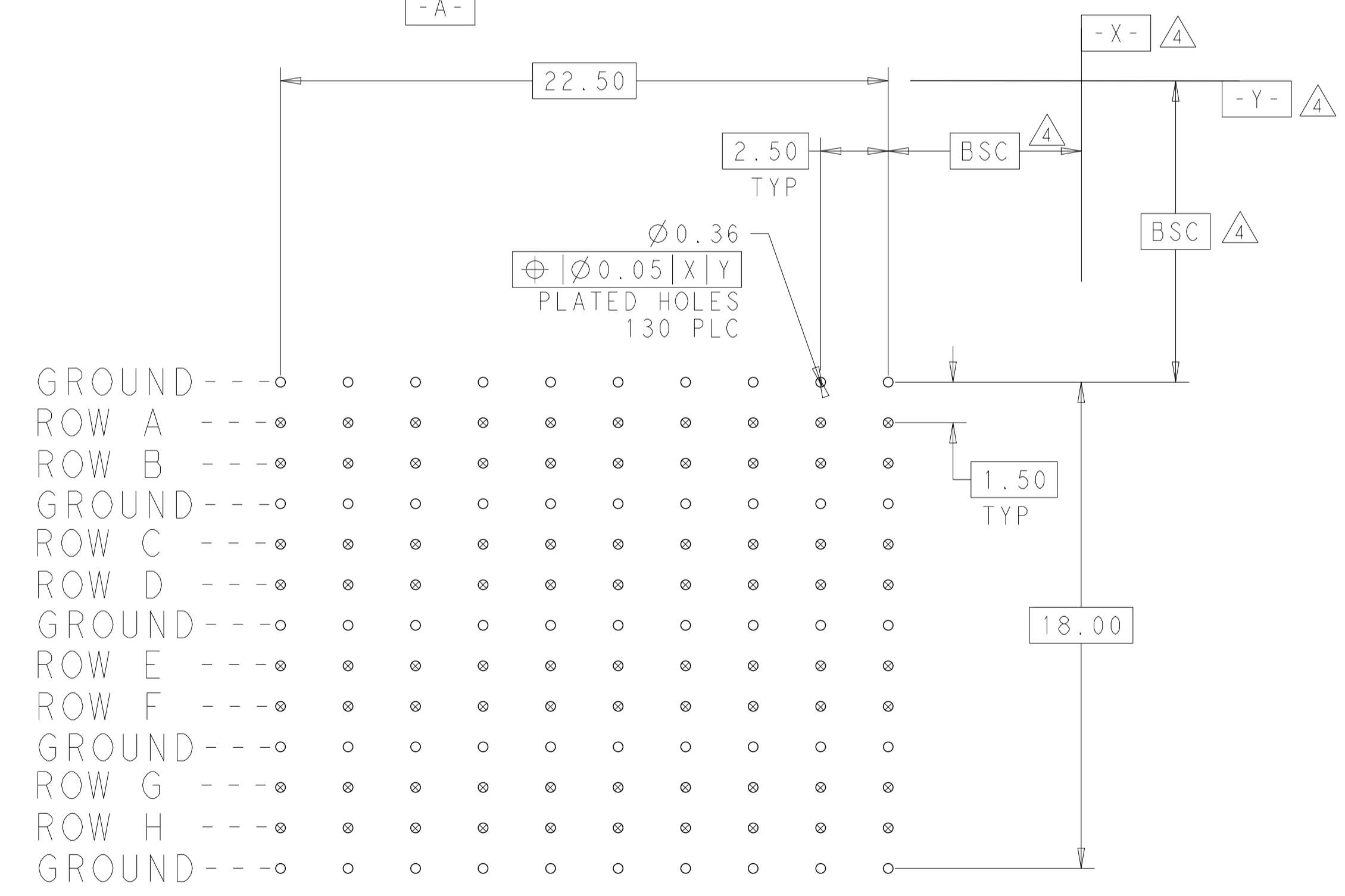
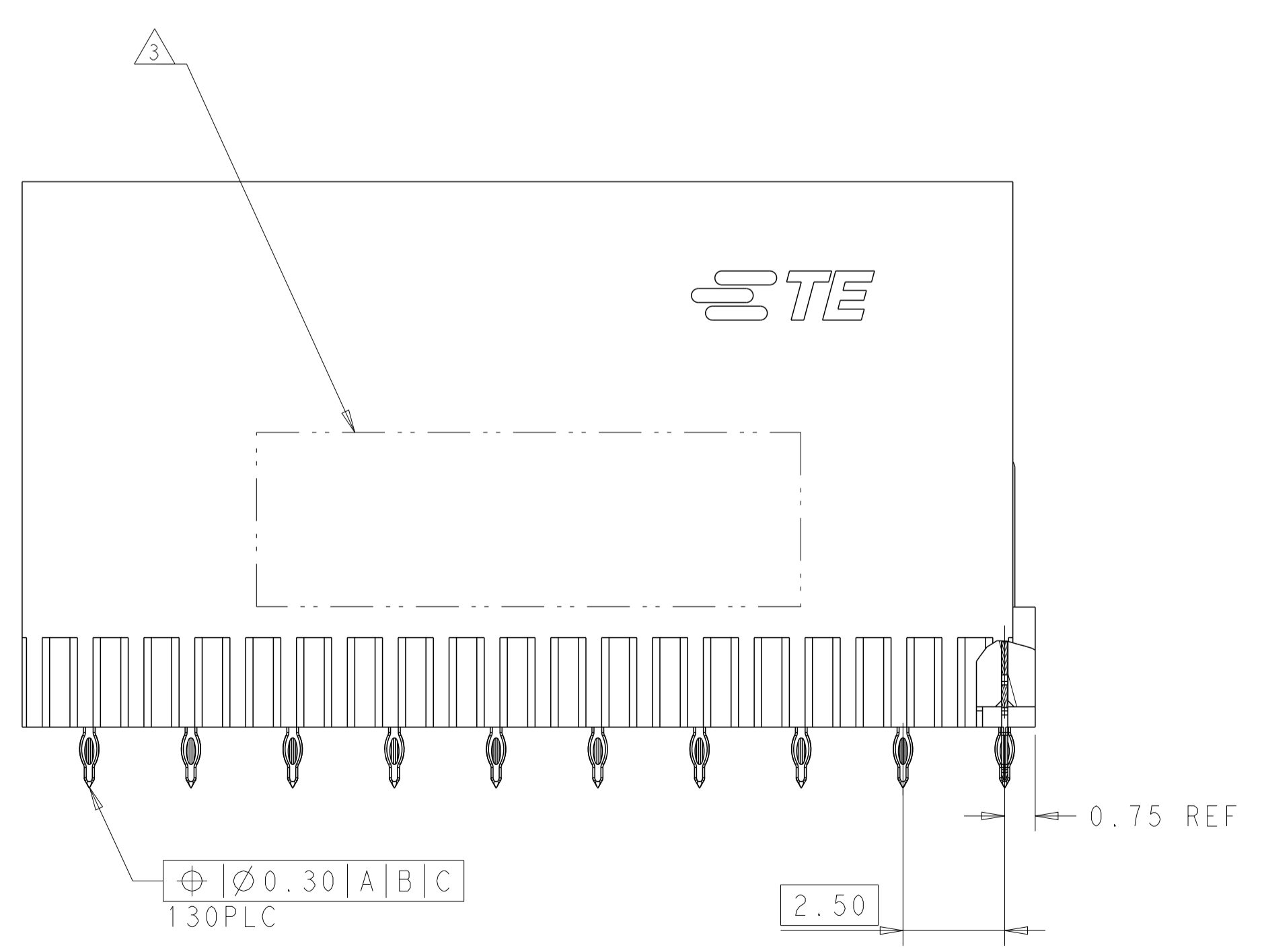


REVISIONS				
P.	LTN.	DESCRIPTION	DATE	APVD.
A		INITIAL RELEASE	19MAR15	D.S. F.Y.



- 1 MATERIAL:
CONTACT AND SHIELD: COPPER ALLOY
HOUSING: THERMALPLASTIC, UL 94V-0
- 2 FINISH: SIGNAL AND GROUND CONTACTS:
MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF
PRODUCT SPECIFICATION 108-60103; BASED ON TELCORDIA
GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS
COMPLIANT PIN AREA: 0.5 um MIN MATTE
TIN OVER BASE PLATING
- 3 CONNECTOR MARKED WITH PART NUMBER AND DATE CODE
- 4 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 5 CONTACT AREA LUBRICATED WITH BELLCORE
APPROVED LUBRICANT. TECHNICAL REFERENCE:
GR-1217-CORE, ISSUE 2, DECEMBER 2008.
- 6 RECOMMENDED THRU HOLE DIAMETER AND PLATING THICKNESSES PLEASE
REFER TO APPLICATION SPEC 114-13059



SECTION J-J

RECOMMENDED PCB LAYOUT
VIEW FROM COMPONENT SIDE

2170902-1
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: DAVID SHEN 18DECT4	TE Connectivity
DIMENSIONS: mm		CHK: FRANK YANG 18DECT4	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APP'D: FRANK YANG 18DECT4	NAME: ASSEMBLY DRAWING, HM-eZD+ VERTICAL, HEADER, 4PAIRS 10COLUMNS
0 PLC ±0.2		PRODUCT SPEC: 108-60103	SIZE: A1
1 PLC ±0.1		APPLICATION SPEC: 114-13059	CAGE CODE: -
2 PLC ±0.05		WEIGHT: -	DRAWING NO: C=2170902
3 PLC ±0.05		RESTRICTED TO: -	SCALE: -
4 PLC ±0.05		Customer Drawing	SHEET 1 OF 1
ANGLES ±0.5			REV A
FINISH: -			