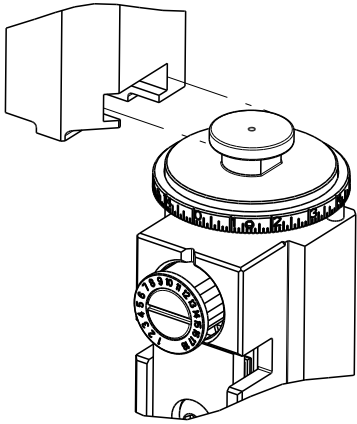
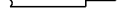


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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2151793-1	L	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2151793-2	M	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151793-7	L	CRIMP TOOLING KIT	-

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	1.90 mm [.075]	OV
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: CONTACT ECONOMY POWER 2.5			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
2.03-2.54 mm [.080-.100 IN]			Ø1.30-1.90 mm [.051-.075 IN]
TERMINAL APPLICATION SPECIFICATION		114-13315	-
		-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1744423-1	2232983-1	-	-

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
20 AWG	1.07+/-0.05 [.042+/- .002]	7.8
22 AWG	0.93+/-0.04 [.037+/- .002]	8.8
24 AWG	0.84+/-0.03 [.033+/- .001]	9.8



1. RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 50.
4. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

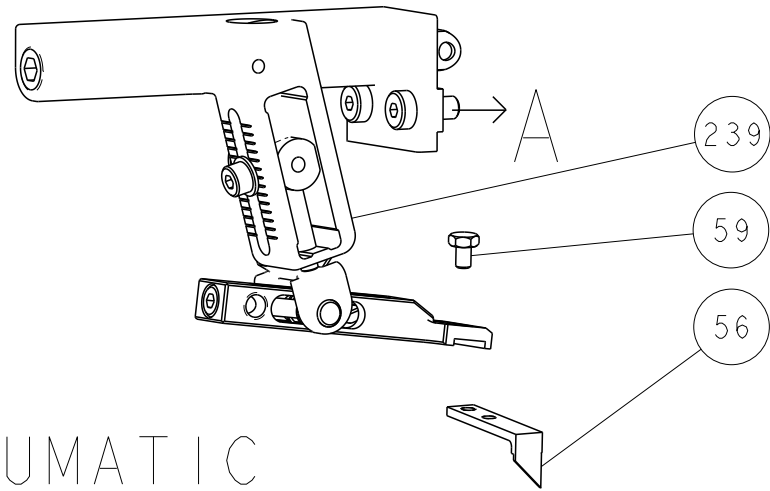
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LOC	DIST	REVISIONS								
A	66	P	LTR	DESCRIPTION				DATE	DWN	APVD
			K	ECR-20-002634				24FEB2020	JWC	GB
			L	ECR-20-014224				07OCT2020	JWC	GB
			M	ECR-20-017652				14DEC2020	FJ	TE
			M1	ECR-24-203950				27MAR2024	TB	RK

-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	2844940-1	AIR FEED MODULE	238
-	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175
-	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
-	REF	REF	994970-2	COUNTER, MAGNETIC	164
5	-	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	2844907-1	POST, LOCKING	98
-	1	1	1-455888-0	SPACER, CRIMPER -	82
-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	2119791-5	DEPRESSOR, WIRE	70
-	1	1	2119943-1	WASHER, SPACER	69
-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	2	2	1-2079383-0	SCR, BHSC, RoHS (M3 X 6)	57
-	1	1	1338685-1	PAWL, FEED	56
-	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	1	1	2-1633764-5	HOLD DOWN, TERMINAL	53
-	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	3-1901681-6	HOLDDOWN, TERMINAL	51
3	-	1	1-1752354-6	STANDOFF,HOLD-DOWN	50
-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	1803515-3	RAM ASSEMBLY, SF ATLANTIC	44
-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	9-1752356-3	SUPPORT, TERMINAL	34
-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2-2844962-6	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE -	29
-	1	1	455888-2	SPACER, CRIMPER -	28
-	1	1	1320928-2	STRIP GUIDE	24
-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	2119533-4	STRIPPER, SIDE FEED	19
1	-	1	2119806-1	INSERT, SHEAR	13
-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	11
1	-	1	2119805-1	SHEAR HOLDER, FRONT -	10
1	-	1	1803095-6	FLOATING SHEAR, FRONT -	9
1	1	1	6-1803703-9	ANVIL, COMBINATION	8
-	-	-	-	-	7
-	-	-	-	-	6
-	1	1	2119757-1	DEPRESSOR, SHEAR	5
-	1	1	1-238011-3	BLOCK, CRIMPER SPACER	4
1	1	1	5-1803199-7	CRIMPER, INSULATION OVERLAP PREMIUM	3
-	1	1	455888-3	SPACER, CRIMPER -	2
1	1	1	3-1803504-2	CRIMPER, WIRE	1

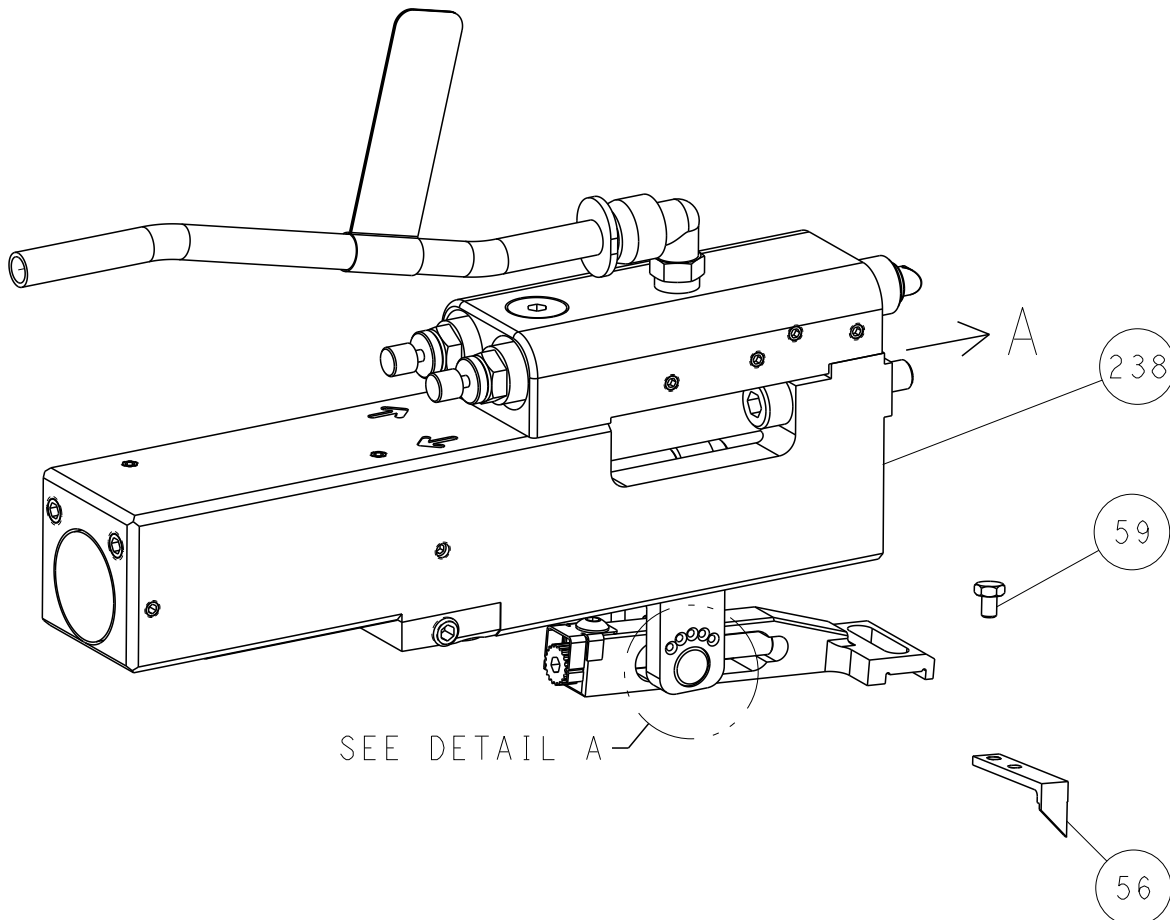
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DIMENSIONS:		CHK	30OCT2012	NAME Ocean Side Feed Applicator	
mm		S.XI			
		APVD	30OCT2012		
		PRODUCT SPEC			
		APPLICATION SPEC		SIZE CAGE CODE DRAWING NO	
				RESTRICTED TO	
MATERIAL		WEIGHT	-	A 00779 C=2151793	
				Customer Accessible Production Drawing	
				SCALE 1:2 SHEET 1 OF 4 REV M1	

LOC		DIST		REVISIONS				
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-	-	SEE SHEET 1	-	-	-	

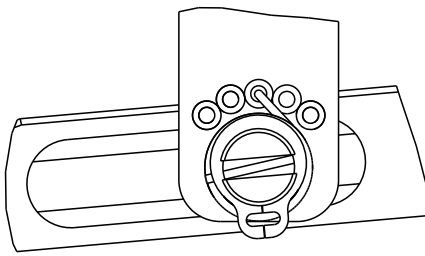
FEED TYPE MECHANICAL



PNEUMATIC

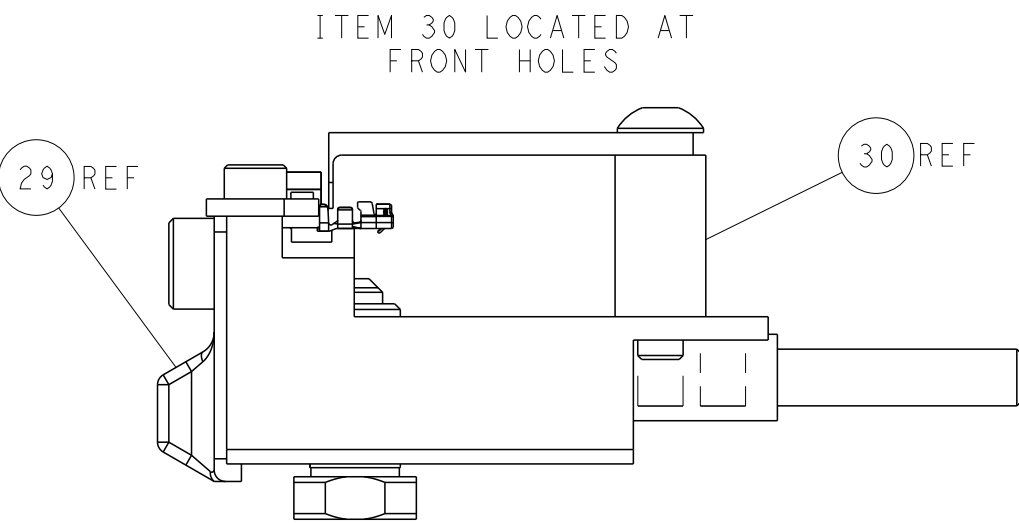
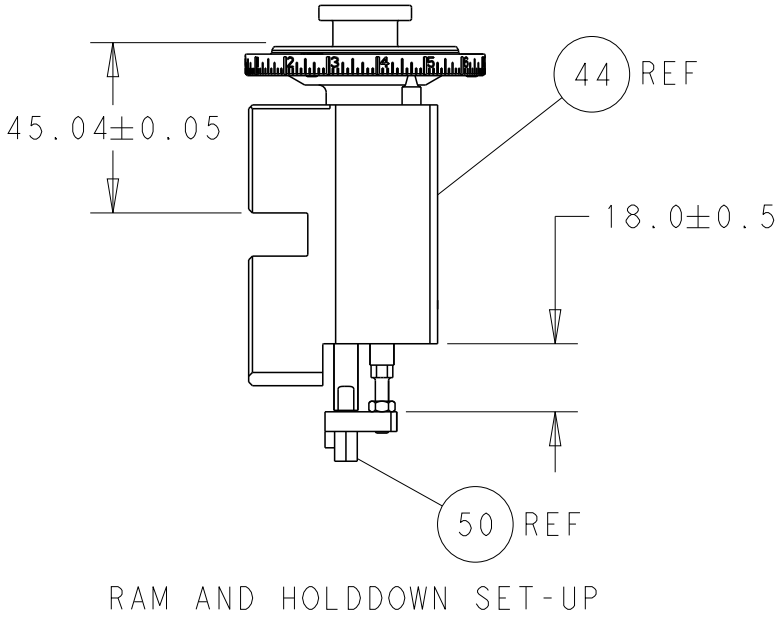
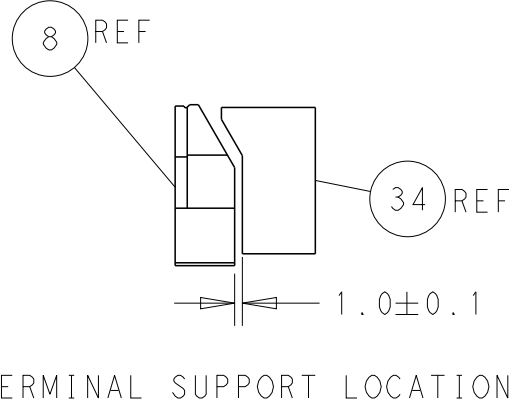
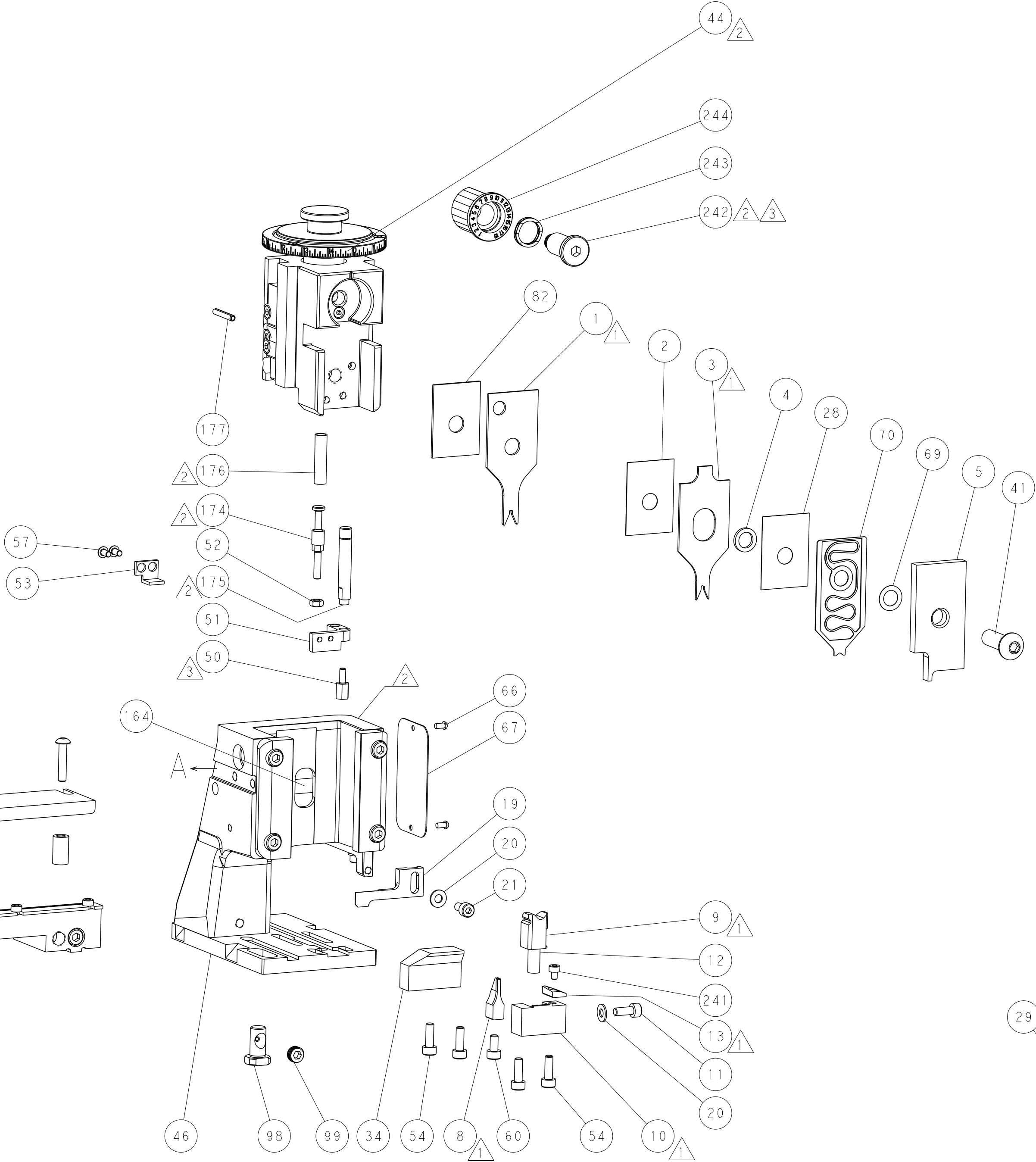
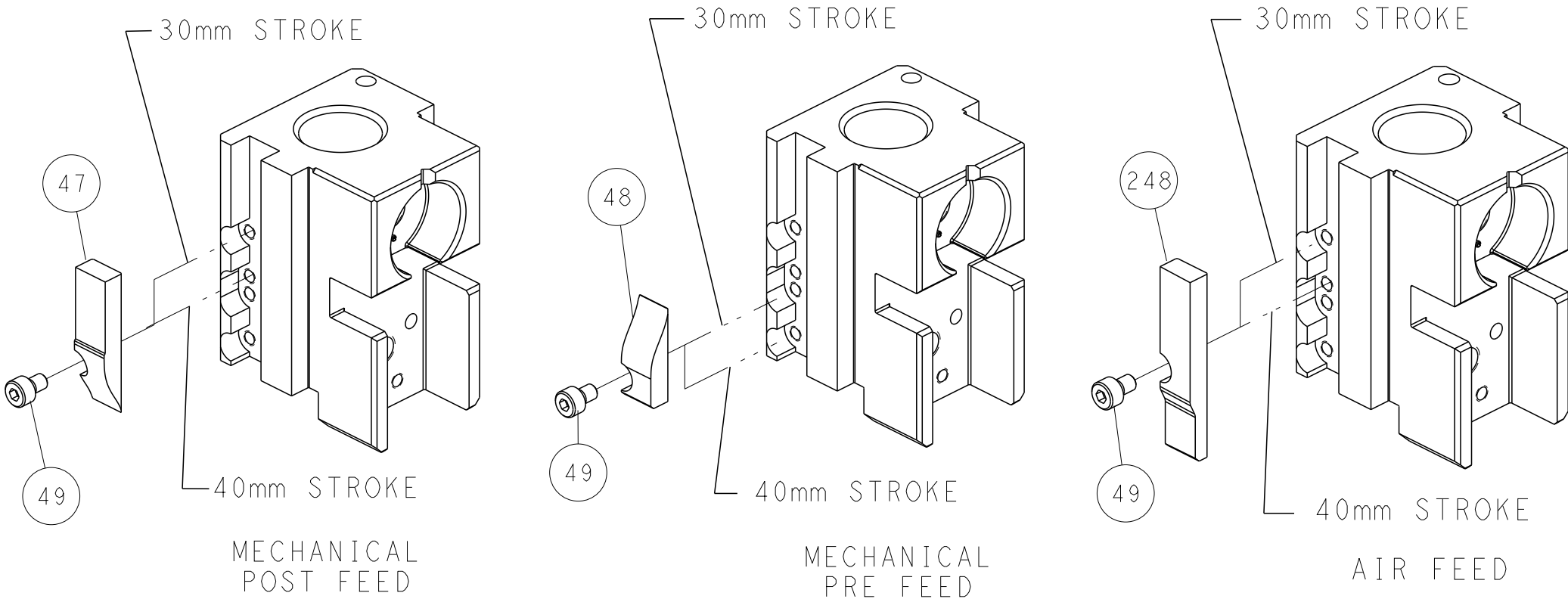


FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)



DETAIL A

CAM POSITIONS



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CHK S. XI 30OCT2012				APVD J. CRUZ 30OCT2012	NAME Ocean Side Feed Applicator			
DIMENSIONS: mm				TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE A1		
0 PLC 1 PLC 2 PLC 3 PLC 4 PLC				± ± ± ± ±		CAGE CODE 00779		
MATERIAL -				FINISH -		DRAWING NO. 2151793		
Customer Accessible Production Drawing				WEIGHT -		RESTRICTED TO -		
SCALE 1:2				SHEET 2		REV M1		