

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.


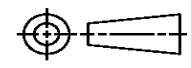
LOC DIST

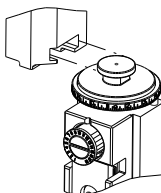


REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	ECR-16-002374	22FEB2016	RS	UG


THIS PART NUMBER IS OBSOLETE (NO LONGER ACTIVE OR PRODUCED). THE CUSTOMER SHOULD CONTACT THEIR SALES REPRESENTATIVE OR TAC TO IDENTIFY THE APPLICATOR THAT WILL PROCESS THE TERMINAL TO BE APPLIED. IF ONE DOES NOT EXIST, A REQUEST TO QUOTE A NEW APPLICATOR WILL NEED TO BE PROCESSED.




FOR REPLACEMENT PARTS FOR APPLICATOR 2150284 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN	 TE Connectivity		
DIMENSIONS:		CHK LJ.ZHANG			
		APVD U.GUO	NAME OCEAN END FEED APPLICATOR		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	APPLICATION SPEC		
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		WEIGHT	SIZE A3	CAGE CODE	DRAWING NO C- 2150284
MATERIAL		FINISH	RESTRICTED TO		
			CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE SHEET 1 OF 5 REV A2












ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2150284-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-	
	2150284-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150284-5	-	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150284-4	-	-	-
	2150284-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-1	-	2063440-3
	2150284-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
7-2150284-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	6.35 mm [.250]	F
INSUL	8.64 mm [.340]	F

APPL INSTRUCTIONS  
408-10390 

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL, RING TONGUE M6			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
7.92-8.71 mm [.312-.343 IN]		Ø4.60-7.70 mm [.181-.303 IN]	
TERMINAL APPLICATION SPECIFICATION		114-2084	
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
444305-1			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
10.00mm2	4.34+/-0.05 [.171+/- .002]	4.7
8.00mm2	4.09+/-0.05 [.161+/- .002]	7.7
6.00mm2	3.84+/-0.05 [.151+/- .002]	10.1

-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150284-4  
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150284-5  
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150284-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
-  MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
-  WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
-  NOT RECOMMENDED FOR ALL TERMINATORS. CHECK PRESS COMPATIBILITY FOR WIRE SIZE.
-  ASSEMBLE AS SHOWN.

**\*WARNING**  
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-2	A	66	REV	DATE	BY	APPD
			A1	ECR-16-002263	15FEB2016	MR JDG

-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST	245
-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	2	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	1	2063440-3	AIR FEED MODULE	238
-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	REFREF	-	-	1901697-1	FEED FINGER ASSEMBLY, EF	183
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REFREFREFREF	-	-	-	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REFREF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	1	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	455888-9	SPACER, CRIMPER	82
-	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
-	1	-	-	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	57
-	2	2	2	2	1-2168083-2	SCR, SKT HD CAP, RoHS, M4 X 25	56
-	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	-	-	-	1	2119792-2	PAWL, EF, AIR	51
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
-	1	-	1	1	2119369-1	RAM, AMP STYLE, END FEED	44
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-3	RAM WASHER, PRECISION	38
-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	8	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2	1-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 30	31
-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	1	1	1	1	690455-1	STRIPPER, FRONT CASTING	27
-	2	2	2	2	1-2168083-6	SCR, SKT HD CAP, RoHS, M4 X 35	25
-	1	1	1	1	2-1752371-9	PLATE, STRIP GUIDE	24
-	2	2	2	2	2-22281-3	SPRING, COMPRESSION	22
-	1	1	1	1	1803292-6	DRAG	20
-	1	1	1	1	5-1901696-7	STRIP GUIDE, REAR	19
-	1	1	1	1	5-1901695-7	STRIP GUIDE, FRONT	18
-	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
-	2	2	2	2	2-240645-0	SPACER, SHEAR PLATE	14
-	1	1	1	1	240644-3	PLATE, REAR SHEAR	11
-	2	2	2	2	2-240645-3	SPACER, SHEAR PLATE	10
-	1	1	1	1	1803322-1	PLATE, FRONT SHEAR	9
-	1	1	1	1	1803003-4	ANVIL, COMBINATION, END FEED	8
-	1	1	1	1	9-240651-8	BLADE, SLUG	7
-	-	-	-	-	-	-	6
-	1	1	1	1	7-240641-8	SPACER	5
-	1	1	1	1	2-238009-1	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	1	6-1803016-7	CRIMPER, INSULATION F	3
-	1	1	1	1	2-455888-1	SPACER, CRIMPER	2
-	1	1	1	1	3-458141-1	CRIMPER, WIRE PREMIUM	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DATE	
mm		0 PLC	±.5	29 JUN 2015	29 JUN 2015
		1 PLC	±.5		
		2 PLC	±.13		
		3 PLC	±.013		
		4 PLC	±.0001		
		ANGLES	±.0001		
		FINISH			

APPROVED:	DATE:	BY:	DATE:
G. BAILEY	29 JUN 2015	G. BAILEY	29 JUN 2015

NAME:	DATE:
G. BAILEY	29 JUN 2015

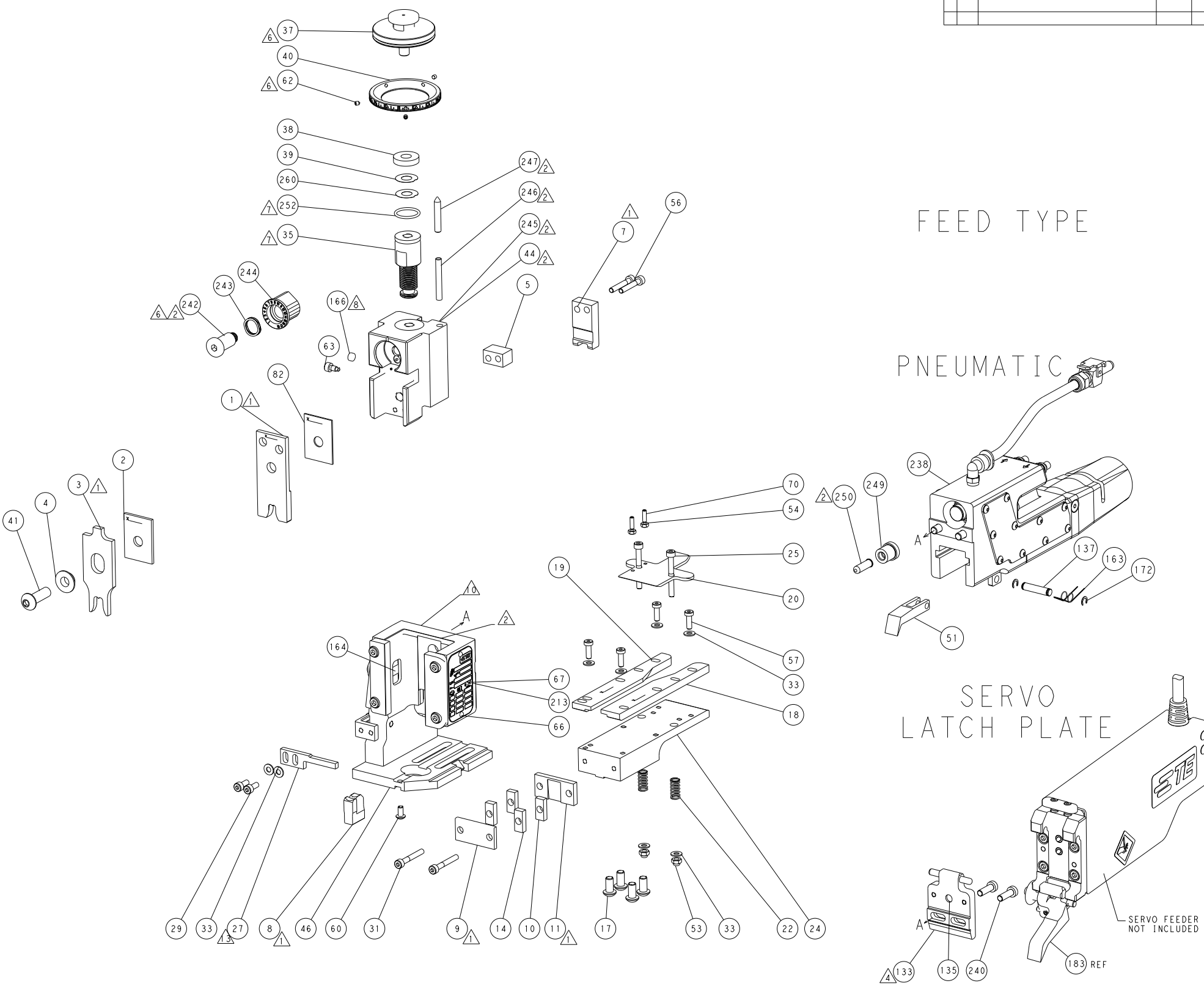
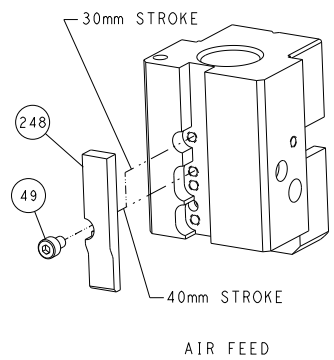
PRODUCT SPEC:	APPLICATION SPEC:

SIZE:	CASE CODE:	DRAWING NO:	RESTRICTED TO:
A1	00779	2150284	

Customer Accessible Production Drawing SCALE 1:1 SHEET 1 OF 4 REV A1

LOC	DIST	REVISIONS				
		PLT	DESCRIPTION	DATE	DWN	APPD
A	66	-	SEE SHEET 1	-	-	-

CAM POSITION



ATLANTIC VERSION  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±.5 2 PLC ±.13 3 PLC ±.013 4 PLC ±.0001 ANGLES: .		FORM: B CHK: G APPD: G APPLICATION SPEC:		DATE: 29 JUN 2015 NAME: G. BAILEY DATE: 29 JUN 2015 PRODUCT SPEC:		SIZE: A1 CAGE CODE: 00779 DRAWING NO: C=2150284 RESTRICTED TO:	
MATERIAL:		WEIGHT:		SCALE: 1:1 SHEET 2 OF 4 REV A1		CUSTOMER ACCESSIBLE PRODUCTION DRAWING	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2150284-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150284-5	-	-	2168400-7 (QUANTITY 2)
	2-2150284-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	SMART APPLICATOR	2161326-1	-	8-2150284-4	-	-	-
	2-2150284-7	A	FINE CRIMP HEIGHT ADJUST	NONE	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-2	-	2063440-3
	7-2150284-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	6.35 mm [.250]	F
INSUL	8.64 mm [.340]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL, RING TONGUE M6			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
7.92-8.71 mm [.312-.343 IN]		Ø4.60-7.70 mm [1.81-.303 IN]	
TERMINAL APPLICATION SPECIFICATION	114-2084		
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
444305-1			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
10.00mm2	4.34+/-0.05 [1.71+/- .002]	4.7
8.00mm2	4.09+/-0.05 [1.61+/- .002]	7.7
6.00mm2	3.84+/-0.05 [1.51+/- .002]	10.1

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150284-4  
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150284-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.  
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
- MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- NOT RECOMMENDED FOR ALL TERMINATORS. CHECK PRESS COMPATIBILITY FOR WIRE SIZE.
- ASSEMBLE AS SHOWN.

**\*WARNING**  
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-2	A	66	REV	DATE	BY	APPD
			1			
			2			
			3			
			4			
			5			
			6			
			7			
			8			
			9			
			10			

-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	1	2063440-3	AIR FEED MODULE	238
-	-	1	-	2119740-2	TAG, IDENTIFICATION	213
-	4	4	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186
-	-	REF	-	1901697-1	FEED FINGER ASSEMBLY, EF	183
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	153
-	-	-	1	2119641-2	FEED CAM, AIR FEED	152
-	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	-	-	-	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141
-	1	1	1	2119651-1	RAM, ASIAN STYLE, END FEED	140
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	-	1	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	455888-9	SPACER, CRIMPER	82
-	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
-	1	-	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	57
-	2	2	2	1-2168083-2	SCR, SKT HD CAP, RoHS, M4 X 25	56
-	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	-	-	1	2119792-2	PAWL, EF, AIR	51
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	2119644-3	RAM WASHER, PRECISION	38
-	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	1-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 30	31
-	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	1	1	1	690455-1	STRIPPER, FRONT CASTING	27
-	2	2	2	1-2168083-6	SCR, SKT HD CAP, RoHS, M4 X 35	25
-	1	1	1	2-1752371-9	PLATE, STRIP GUIDE	24
-	2	2	2	2-22281-3	SPRING, COMPRESSION	22
-	1	1	1	1803292-6	DRAG	20
-	1	1	1	5-1901696-7	STRIP GUIDE, REAR	19
-	1	1	1	5-1901695-7	STRIP GUIDE, FRONT	18
-	2	2	2	2-240645-0	SPACER, SHEAR PLATE	14
-	1	1	1	240644-3	PLATE, REAR SHEAR	11
-	2	2	2	2-240645-3	SPACER, SHEAR PLATE	10
-	1	1	1	1803322-1	PLATE, FRONT SHEAR	9
-	1	1	1	1803003-4	ANVIL, COMBINATION, END FEED	8
-	1	1	1	9-240651-8	BLADE, SLUG	7
-	-	-	-	-	-	6
-	1	1	1	7-240641-8	SPACER	5
-	1	1	1	2-238009-1	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	6-1803016-7	CRIMPER, INSULATION F	3
-	1	1	1	2-455888-1	SPACER, CRIMPER	2
-	1	1	1	3-458141-1	CRIMPER, WIRE PREMIUM	1

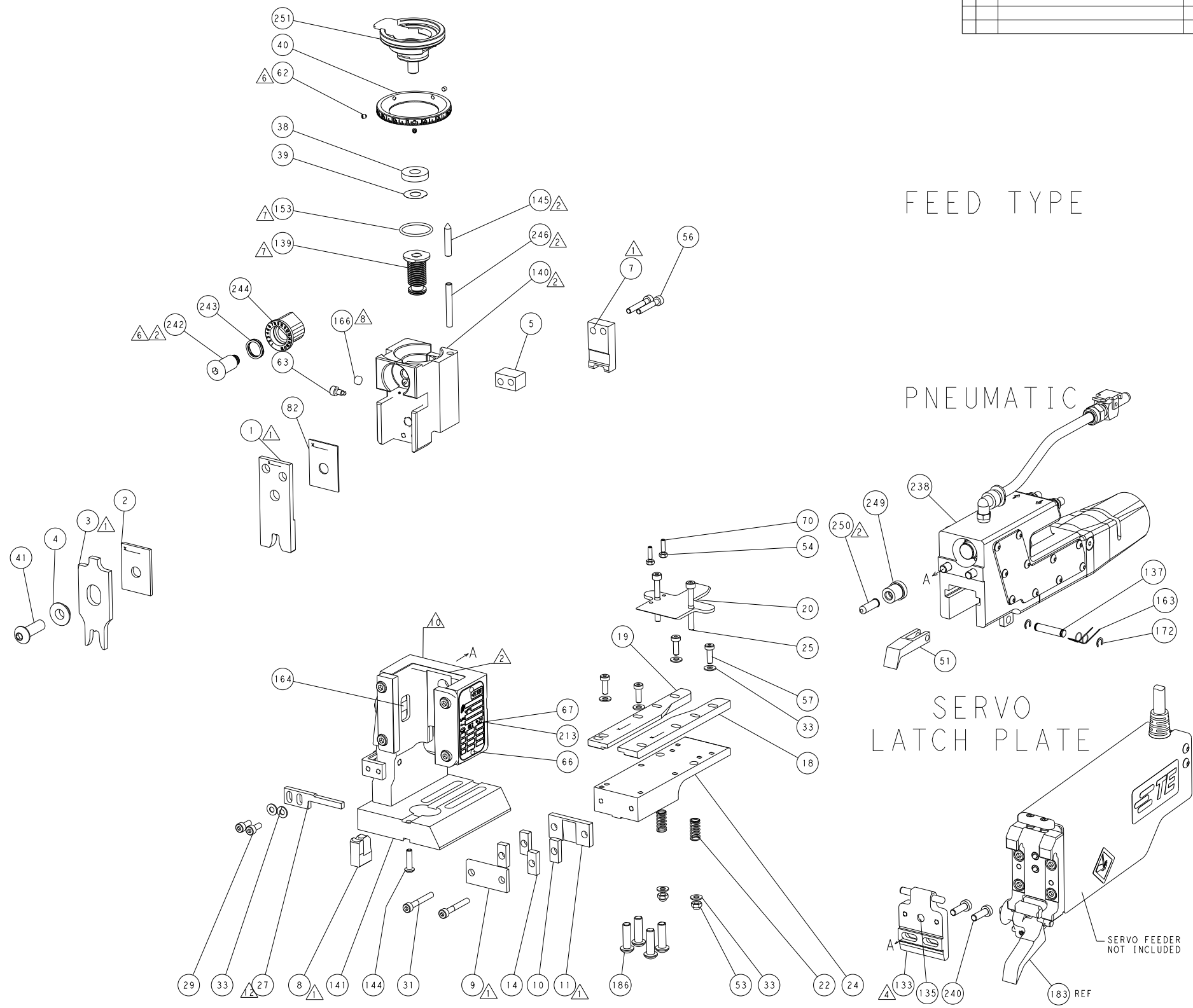
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DATE	
mm		0 PLC	±.5	29 JUN 2015	29 JUN 2015
		1 PLC	±.5		
		2 PLC	±.13		
		3 PLC	±.013		
		4 PLC	±.0001		
		ANGLES	±.0001		
		FINISH			

DESIGNER: B. WEAVER	DATE: 29 JUN 2015		TE Connectivity
CHK: G. BAILEY	DATE: 29 JUN 2015		Harrisburg, PA 17105-3608
APPD: G. BAILEY	DATE: 29 JUN 2015	NAME: Ocean End Feed Applicator	
PRODUCT SPEC	APPLICATION SPEC	SIZE: A1	CAGE CODE: 00779
WEIGHT	DRAWING NO: C=2150284	RESTRICTED TO:	
Customer Accessible Production Drawing	SCALE: 1:1	SHEET: 3 OF 4	REV: A1

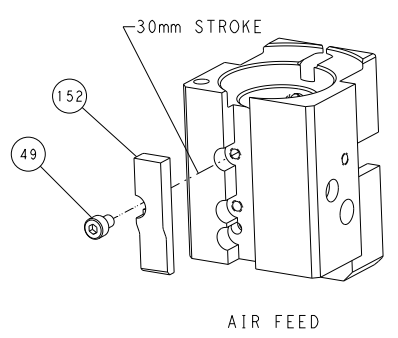
AMP 4805 REV 31MAR2000

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DRW	APPD
A	66	SEE SHEET 1	-	-	-



CAM POSITION



AIR FEED

**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm 0 PLC ±.5 1 PLC ±.5 2 PLC ±.5 3 PLC ±.013 4 PLC ±.0001 ANGLES FINISH		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±.5 2 PLC ±.5 3 PLC ±.013 4 PLC ±.0001 ANGLES FINISH		DATE: 29 JUN 2015 CHK: G. BAILEY APPD: G. BAILEY PRODUCT SPEC: APPLICATION SPEC: WEIGHT:	DATE: 29 JUN 2015 NAME: Ocean End Feed Applicator SIZE: A1 CASE CODE: 00779 DRAWING NO: C=2150284 RESTRICTED TO:
MATERIAL:				SCALE: 1:1 SHEET 4 OF 4 REV A1	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION