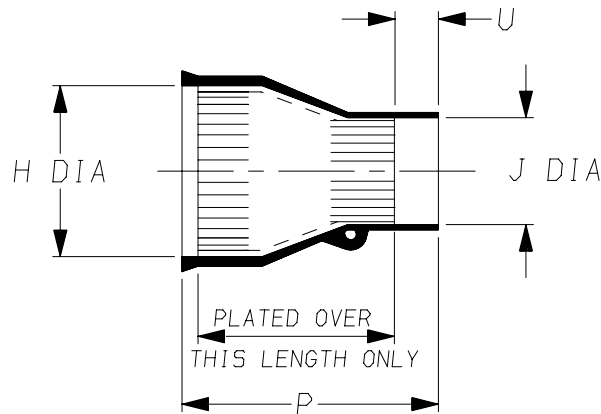
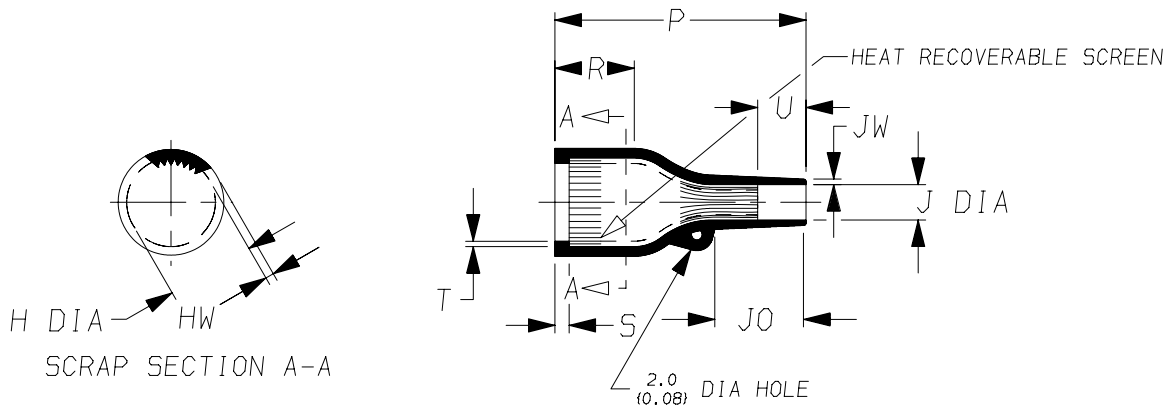


a) Part as supplied.

202K1**-25S-02
Screened Moulded Parts



b) Part after unrestricted recovery.



DIMENSIONS in millimetres
(in inches, for reference)

Part No.	H		J		P		R	S	T	U		JO	HW	JW
	Min a	Max b	Min a	Max b	±5% a	±10% b	REF b	REF b	REF b	MIN a	±20% b	REF b	±30% b	±30% b
202K163-25S-02	40 {1.57}	28.2 {1.11}	26 {1.02}	10.5 {0.41}	57 {2.24}	59 {2.32}	21 {0.83}	3.0 {0.12}	1.7 {0.07}	6.0 {0.24}	10 {0.39}	20 {0.79}	2.2 {0.09}	1.2 {0.05}
202K174-25S-02	47 {1.85}	35.1 {1.38}	36 {1.42}	16.0 {0.63}	83 {3.27}	90 {3.54}	28 {1.10}	3.0 {0.12}	1.7 {0.07}	15.5 {0.61}	28 {1.10}	38 {1.50}	3.2 {0.13}	1.5 {0.06}
					#	#	#							

This is a trimmed variant
Modified dimensions are shown thus:- #

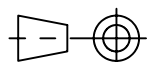
Copyright (!)

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Drawn A.LILLEY. Checked Issue 6 Date March 2008

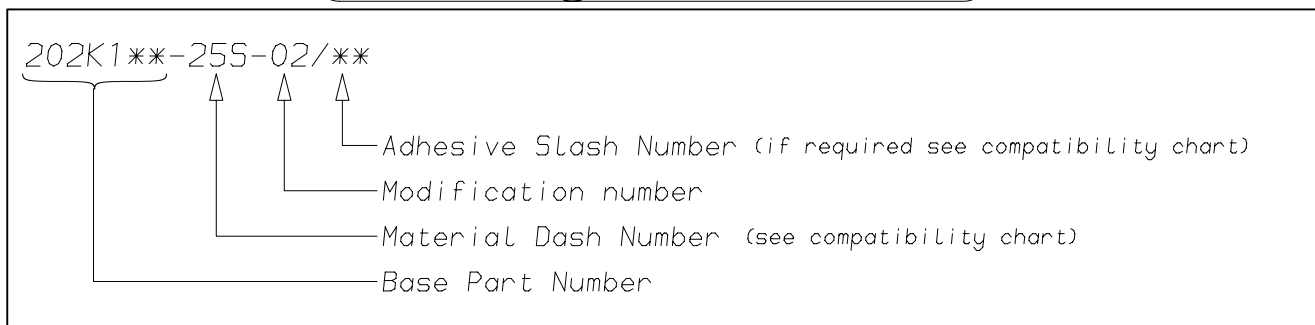
Conforms to ISO Recommendations
3rd Angle Projection
Not to Scale

Approval Design MKTG. Tech.



Raychem		Specification Control Drawing	Part Number 202K1**-25S-02 Issue 6
Iss.	Date	E.C.R. No.	Details of Change
5	November 2007	CR06-HM-012	Imperial dimensions added
6	March 2008	CR08-HM-005	Note 2 (RW spec) added

(Ordering Information)



(COMPATIBILITY CHART)

Material Dash Number	Material Description	SPEC Number	Coating Slash Number
-25S	ELASTOMER, FLUID RESISTANT COPPER COMPOSITE	RW-2077	/86

NOTES

- ① As supplied dimensions are for uncoated parts, when coating is added entry diameters will reduce by 1.5mm Max.
- ② For method of measuring recovered diameter.
see appropriate RW specification (SPEC Number), section 2.2,

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