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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
G2		CORRECTED THE POSITION OF THE COIL VOLTAGE IN THE MARKING.	24JUN2024	SL,ZJL,X	

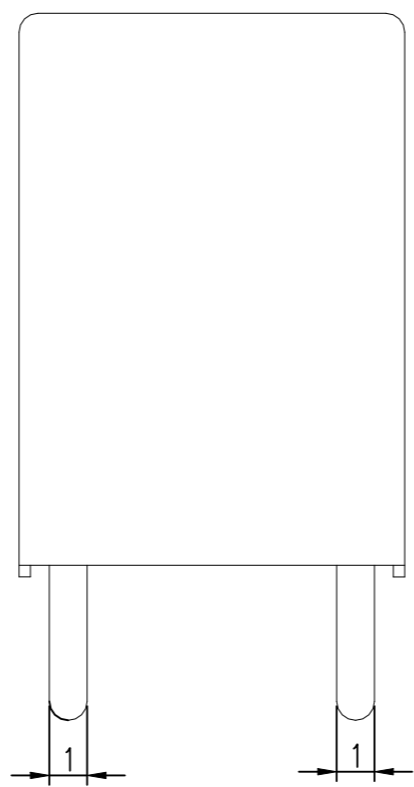
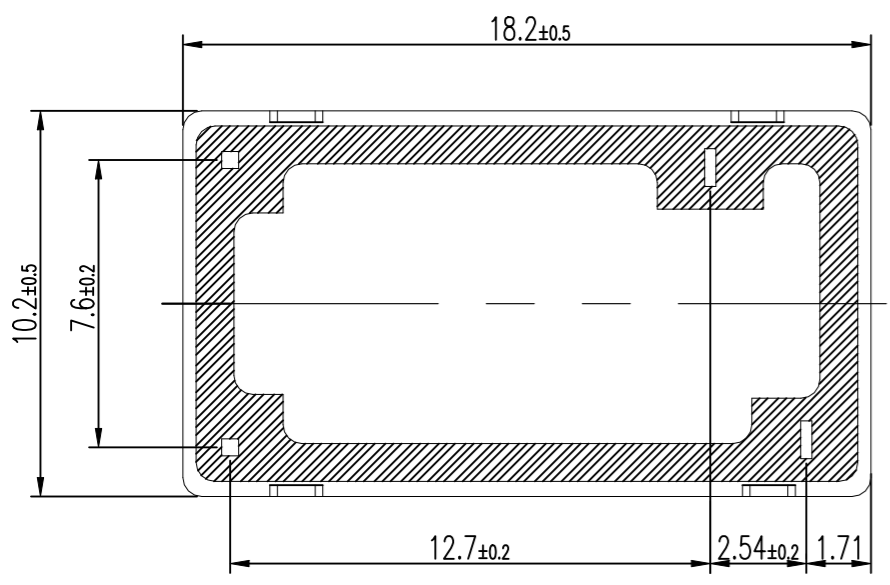
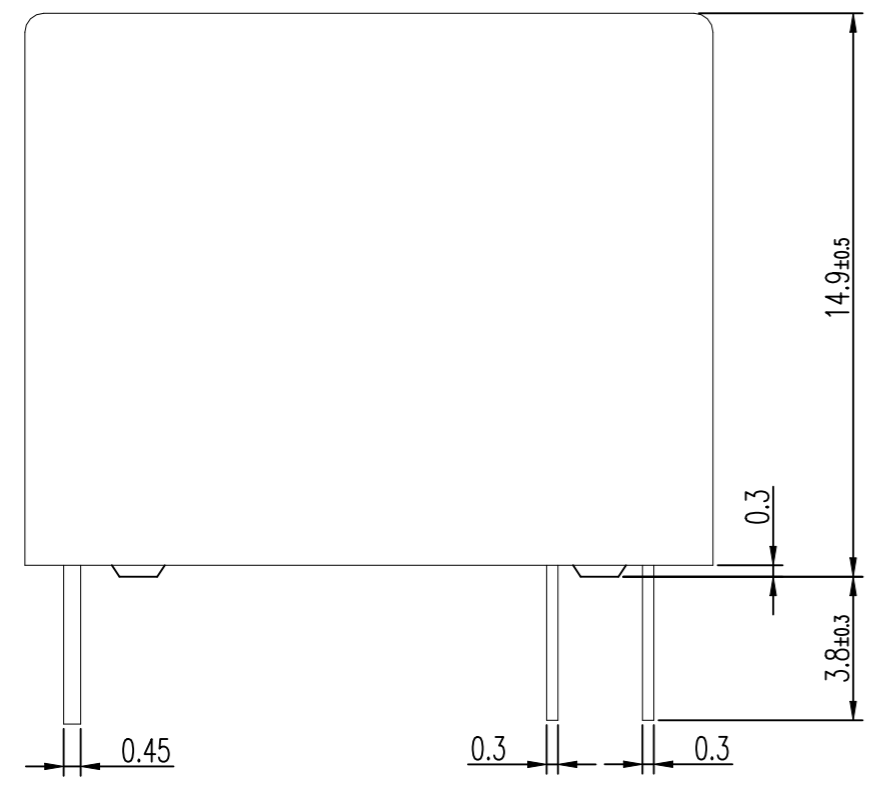
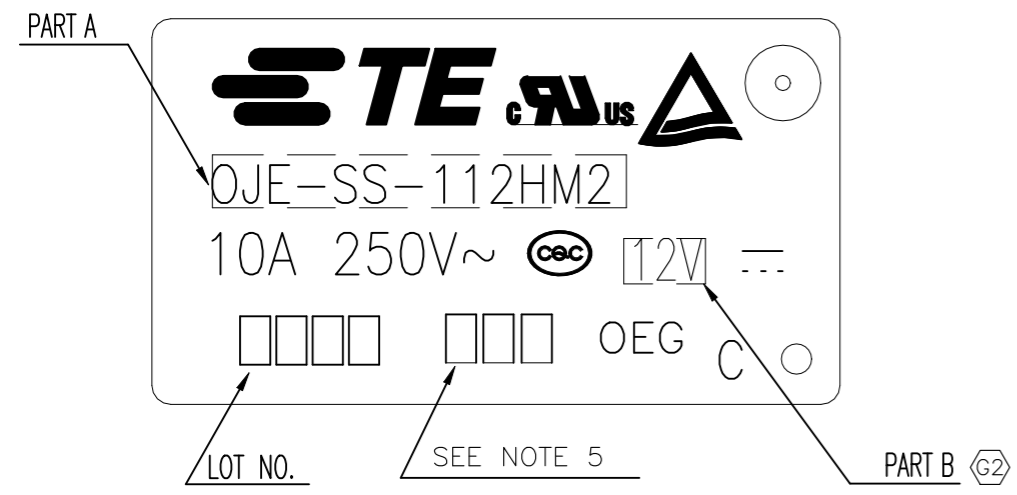
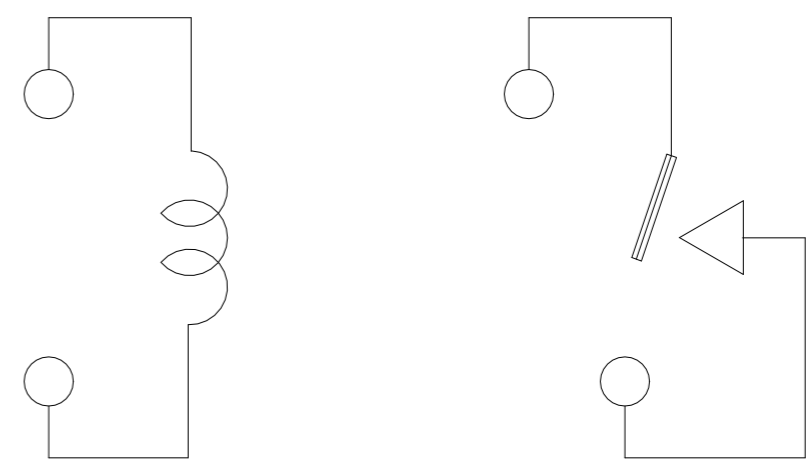


Diagram dimension	Tolerance
0.99mm max.	±0.1mm
1 - 2.99mm	±0.2mm
3mm min.	±0.3mm



CONNECTION FIGURE

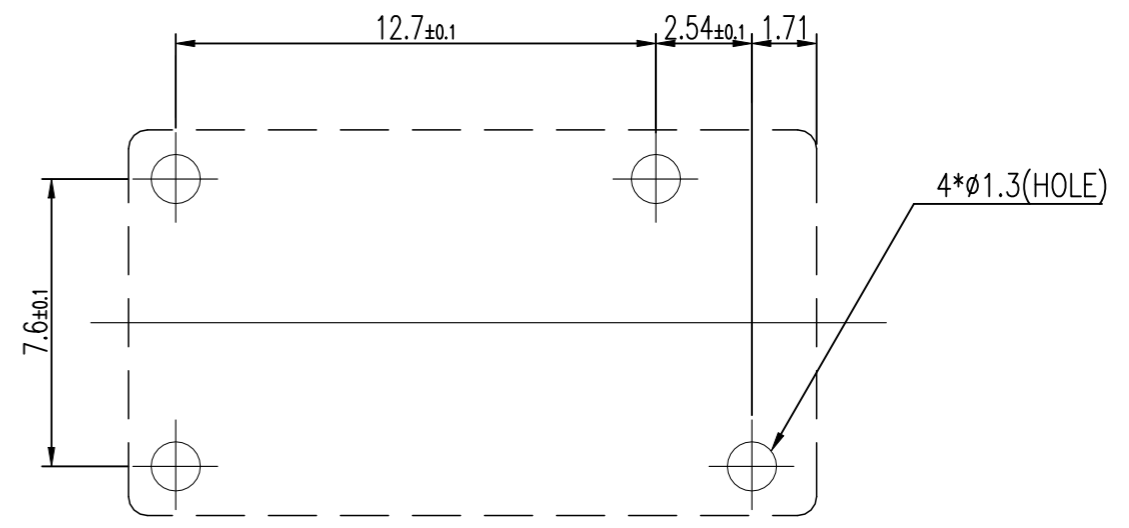


FIGURE FOR PRINTED CIRCUIT BOARD PROCESSING (BOTTOM VIEW)

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GR.ZHOU	TE Connectivity	
DIMENSIONS: mm		CHK	XN.ZHANG	OJE-HM2 Cd FREE CUSTOMER DRAWING	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	C.H.HSU	RESTRICTED TO	
0 PLC	± -	PRODUCT SPEC	-	SIZE	CAGE CODE
1 PLC	± -	APPLICATION SPEC	-	DRAWING NO	1721539
2 PLC	± -	WEIGHT	0	SCALE	5:1
3 PLC	± -	CUSTOMER DRAWING		SHEET	1 OF 2
4 PLC	± -	MATERIAL		REV	G2
ANGLES	± -	FINISH			

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REVISIONS

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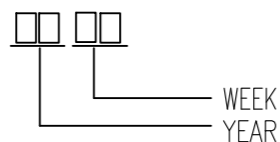
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

1-1721539-7	OJE-SS-112HM2	12V	OJE-SS-112HM2	q
1-1721539-6	OJE-SH-148HM2	48V	OJE-SH-148HM2	P
1-1721539-5	OJE-SH-124HM2	24V	OJE-SH-124HM2	O
1-1721539-4	OJE-SH-118HM2	18V	OJE-SH-118HM2	N
1-1721539-3	OJE-SH-112HM2	12V	OJE-SH-112HM2	M
1-1721539-2	OJE-SH-109HM2	9V	OJE-SH-109HM2	L
1-1721539-1	OJE-SH-106HM2	6V	OJE-SH-106HM2	K
1-1721539-0	OJE-SH-105HM2	5V	OJE-SH-105HM2	J
1721539-9	OJE-SH-103HM2	3V	OJE-SH-103HM2	I
1721539-8	OJE-SS-148HM2	48V	OJE-SS-148HM2	H
1721539-7	OJE-SS-124HM2	24V	OJE-SS-124HM2	G
1721539-6	OJE-SS-118HM2	18V	OJE-SS-118HM2	F
1721539-5	OJE-SS-112HM2	12V	OJE-SS-112HM2	E
1721538-4	OJE-SS-109HM2	9V	OJE-SS-109HM2	D
1721539-3	OJE-SS-106HM2	6V	OJE-SS-106HM2	C
1721539-2	OJE-SS-105HM2	5V	OJE-SS-105HM2	B
1721539-1	OJE-SS-103HM2	3V	OJE-SS-103HM2	A
TE PART NO	DESCRIPTION	PART B	PART A	TYPE

RELAY TYPE

NOTES:

- 1.TERMINAL DIMENSION BEFORE TINNING.
- 2.LOT NO. SYSTEM AS FOLLOWING:



- 2.TERMINAL DIMENSION IS BEFORE SOLDER DIP;
- 3.FOR THE TIN-PLATING OF THE PINS:
+0.1mm FOR WIDTH,THICKENSS AND DIAMETER.
+0.5mm FOR LENGTH.

4.MARKING FROM INK TO LASER AND USING WELDED CONTACT

5.ADD LOT NO. SYSTEM AS FOLLOWING;



- I, DIGITS FOR DAY OF THE WEEK
1...MONDAY IN THIS WEEK;
2...TUESDAY IN THIS WEEK;
.....
7...SUNDAY IN THIS WEEK
- II, DIGITS FOR SHIFT OF THE DAY
1...DAY SHIFT IN THIS DAY;
2...NIGHT SHIFT IN THIS DAY;
- III, ONE CHARACTER DISTINGUISH THE LINE IDENTITY, SUCH AS: A,B.....Z

		UV RESIN	UV SEAL	16
		EPOXY RESIN	SEEL (BASE & BOBBIN)	15
		3UEW	MAGNETIC WIRE	14
94V-0		P.B.T	CASE (BLUE)	13
94V-0		P.B.T	BASE	12
94V-0		P.B.T	BOBBIN	11
	SOLDER DIP	C.P WIRE	COIL TERMINAL	10
94V-0		P.P.S	CARD	9
		Ag ALLOY	MOVABLE CONTACT	8
		Ag ALLOY	NO.CONTACT	7
		STEEL	HINGE SPRING	6
	SOLDER DIP	PBP	NO.TERMINAL	5
	SOLDER DIP	Cu ALLOY	MOVABLE SPRING	4
	NIP	STEEL	CORE	3
	NIP	STEEL	ARMATURE	2
	NIP	STEEL	YOKE	1
INCOMBUSTIBILITY	TREATMENT	MATERIAL	DESCRIPTION	ITEM

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DIMENSIONS: mm		CHK	XN.ZHANG	-
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	C.H.HSU	-
0 PLC ± -		PRODUCT SPEC	-	-
1 PLC ± -		APPLICATION SPEC	-	-
2 PLC ± -		WEIGHT	0	-
3 PLC ± -		SIZE	A3	-
4 PLC ± -		CAGE CODE	00779	-
ANGLES ± -		DRAWING NO	C-1721539	-
FINISH		RESTRICTED TO	-	-
MATERIAL		SCALE	5:1	-
-		SHEET	2 OF 2	-
-		REV	G2	-



OJE-HM2 Cd FREE CUSTOMER DRAWING