

4

3

2

1

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RELEASED FOR PUBLICATION

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LOC

DIST

REVISIONS

DF

F0

P

LTR

DESCRIPTION

DATE

DWN

APVD

C

REV PER 0600-2818-94

01-10-95

TT

DG

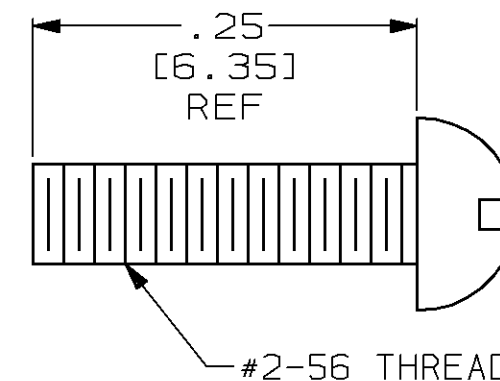
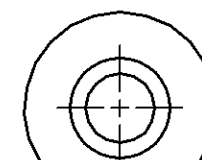
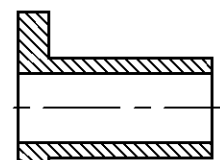
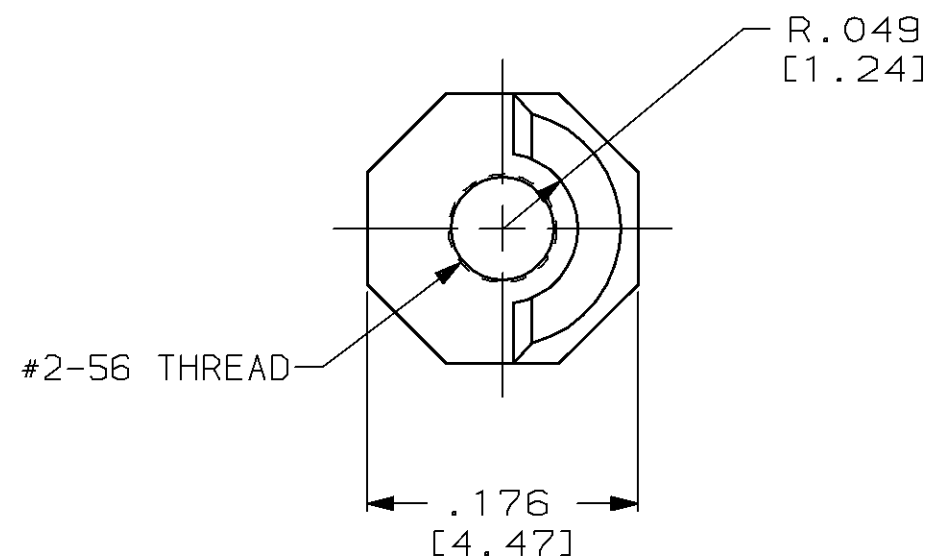
D

REV PER 0600-4263-95

2-96

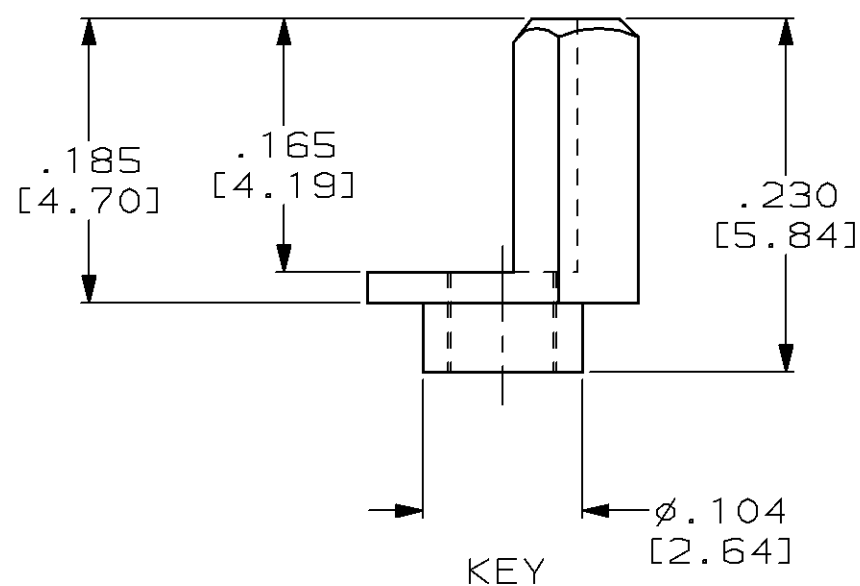
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DG



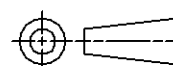
RIVET 5

SCREW



1. KEY PRESS FITS INTO MINI-BOX PIN HEADER AND/OR RECEPTACLES USING TOOL #91117-2.
2. SCREWS ARE TO MOUNT KEYED RECEPTACLES TO P.C. BOARD.
3. RIVET IS CRIMPED INTO KEY WITH AMP TOOL #91117-6, RIVET TOOL MUST NOT BE USED IN PLACE OF PRESS FIT TOOL.
4. SEE "IS 7894" FOR KEY INSERTION.
5. REFER TO DRAWING 534164 FOR DETAIL DIMENSIONS.

3	-	2	530721-1	2	534164-2	-	-	KIT	530721-4
2	-	2	530721-1	-	-	2	7-21082-1	KIT	530721-3
NOT RELEASED	-	-	-	-	-	-	-	-	530721-2
AS SHOWN	M55302/31-06	1	530721-1	-	-	-	-	KEY	530721-1
REMARKS	MILITARY PART NO.	QTY	KEY	QTY	RIVET	QTY	#2-56 SCREW .25 LONG [6.35]	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED.
IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING
ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.DIMENSIONS:
INCHES [mm]

MATERIAL

STAINLESS
STEELTOLERANCES UNLESS
OTHERWISE SPECIFIED:0 PLC ±-
1 PLC ±-
2 PLC ±-
3 PLC ±.005 [0.13]
4 PLC ±-
ANGLES ±-
FINISH PASSIVATED

DWN

T. THOMPSON

01-10-95

CHK

D. GUTTER

01-23-95

APVD

D. GUTTER

01-23-95

PRODUCT SPEC

-

APPLICATION SPEC

-

WEIGHT

-

CUSTOMER DRAWING

AMP

AMP Incorporated
Harrisburg, PA 17105-3608

NAME

EXTERNAL KEY,
MINI-BOX, STANDARD

SIZE

CAGE CODE

DRAWING NO

A3 00779 C-530721

SCALE 8:1

SHEET 1 OF 1

REV D