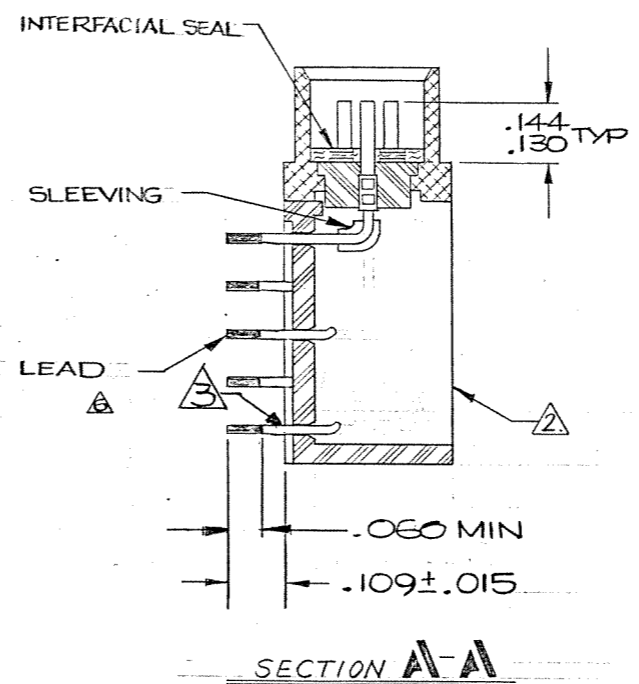
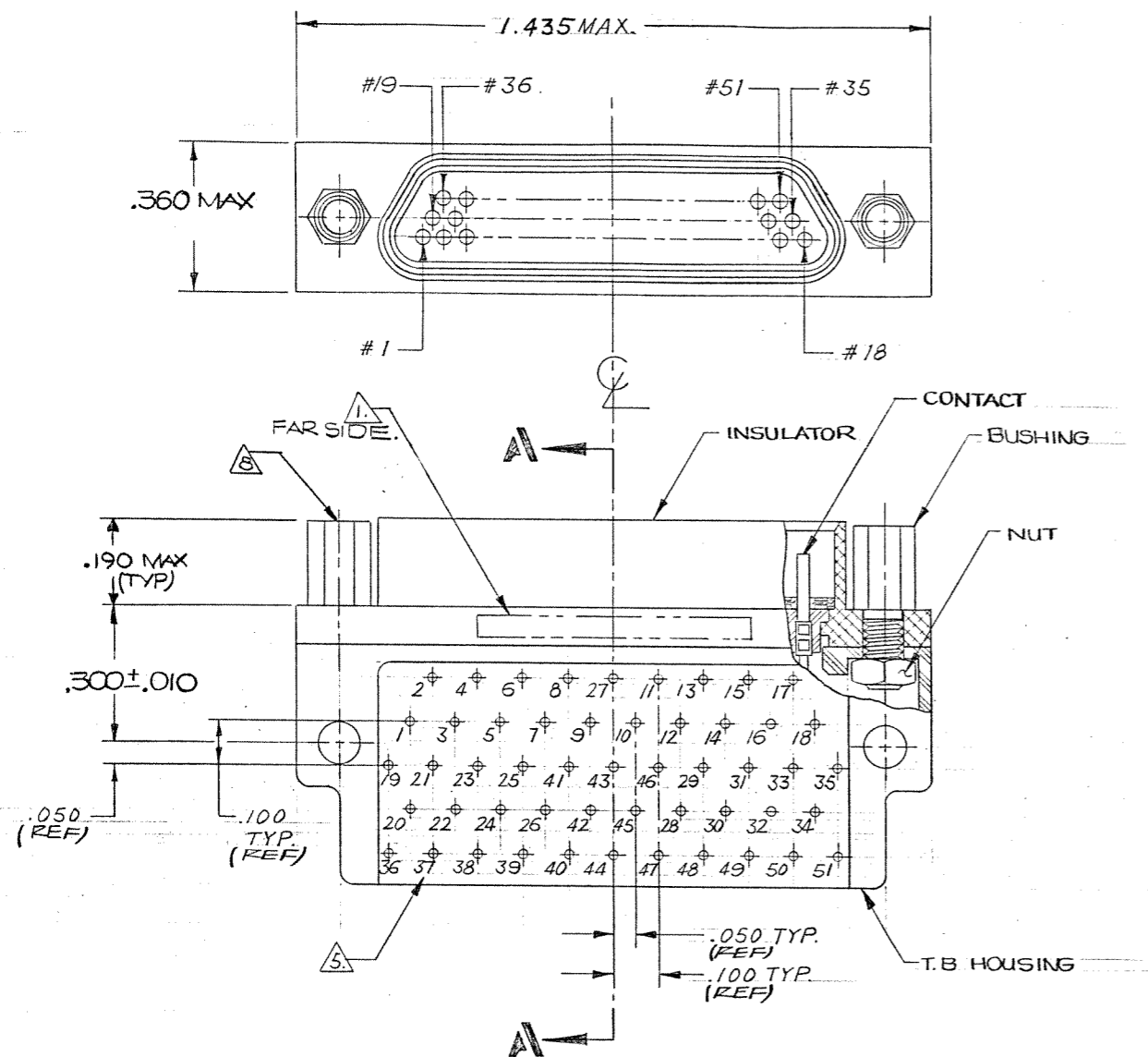


REVISIONS					
ZONE	LTR	ECN	DESCRIPTION	DATE	APPROVED
	A	28678	RELEASE FOR PRODUCTION	8-16-84	
	B	32176	SUBSTITUTE ITEM NOS FOR DESCP'S ADD NOTE 6 & NOTE 2 WAS: (ITEM 1 THRU 17)	6/19/89	
	C	34350	GENERAL UPDATE SEE ECN	10/16/92	
	D	34422	GENERAL UPDATE SEE ECN	11/20/92	
C-B	E	36570	.190 MAX TYP & NOTE 8 ADDED	10/17/96 M2	
	F	37265	MARKING UPDATE, SEE ECN	8/25/97 M2	

CAUTION
 UNINSULATED WIRES USED IN THIS ASSEMBLY.
 MUST PASS 600 VOLT "HI-POT" AFTER POTTING



- NOTES: UNLESS OTHERWISE SPECIFIED.
- 1. MARKING: MARK OPPOSITE SIDE PER MEP 203-12 (SEE TEXT), DATE CODE
 - 2. ASSEMBLE ALL ITEMS EXCEPT INTERFACIAL SEAL & DUST COVER, THEN FILL WITH EPOXY AROUND HEX NUT & T.B. BLOCK BACKPOTTING AS SHOWN. USE HYSOL #4215 & #3561.
 - 3. TERMINAL WIRES TO BE SOLDER COATED. SOLDER TO BE QX-S-571, TYPE Sn60 or Sn63 FLUX PER MIL-F-14256, TYPE A.
 - 4. CRIMP LEADS INTO CONTACTS PER MEP 302-05.
 - 5. TERMINAL IDENT NOS AS SHOWN (VIEWED FROM THE MOUNTING SURFACE) DO NOT ACTUALLY APPEAR ON THE PART (FOR IDENTIFICATION ONLY).
 - 6. SLEEVING AS REQUIRED.
 - 7. JACKPOST (2) MUST BE TIGHTENED TO APPROXIMATE 40 IN/OZ.

TYCO CUSTOMER DWG 3-1532133-8

QTY REQD	CODE IDENT	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION
PARTS LIST			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ± .XX ± ± .XXX ± .005		CONTRACT NO.	MALCO A MICRODOT COMPANY, INC. 306 PASADENA AVE., SO. PASADENA, CALIF. 91030
MATERIAL		APPROVALS: <i>[Signature]</i> DATE: 8/15/84 DRAWN: <i>[Signature]</i> CHECKED: <i>[Signature]</i> PR. ENG: <i>[Signature]</i> APPD: <i>[Signature]</i> 8-13-84	
FINISH		METAL SHELL 90° LD-PROFILE CONNECTOR (MIL-C-83513) MCK-**-P-51 S.R.TI (WITH JACKPOST)	
NEXT ASSY		SIZE	PROD. CODE
USED ON		D 98278	845
APPLICATION		DRAWING NO.	CODE
DO NOT SCALE DRAWING		094-4706-7000	M
SCALE		SHEET / OF /	